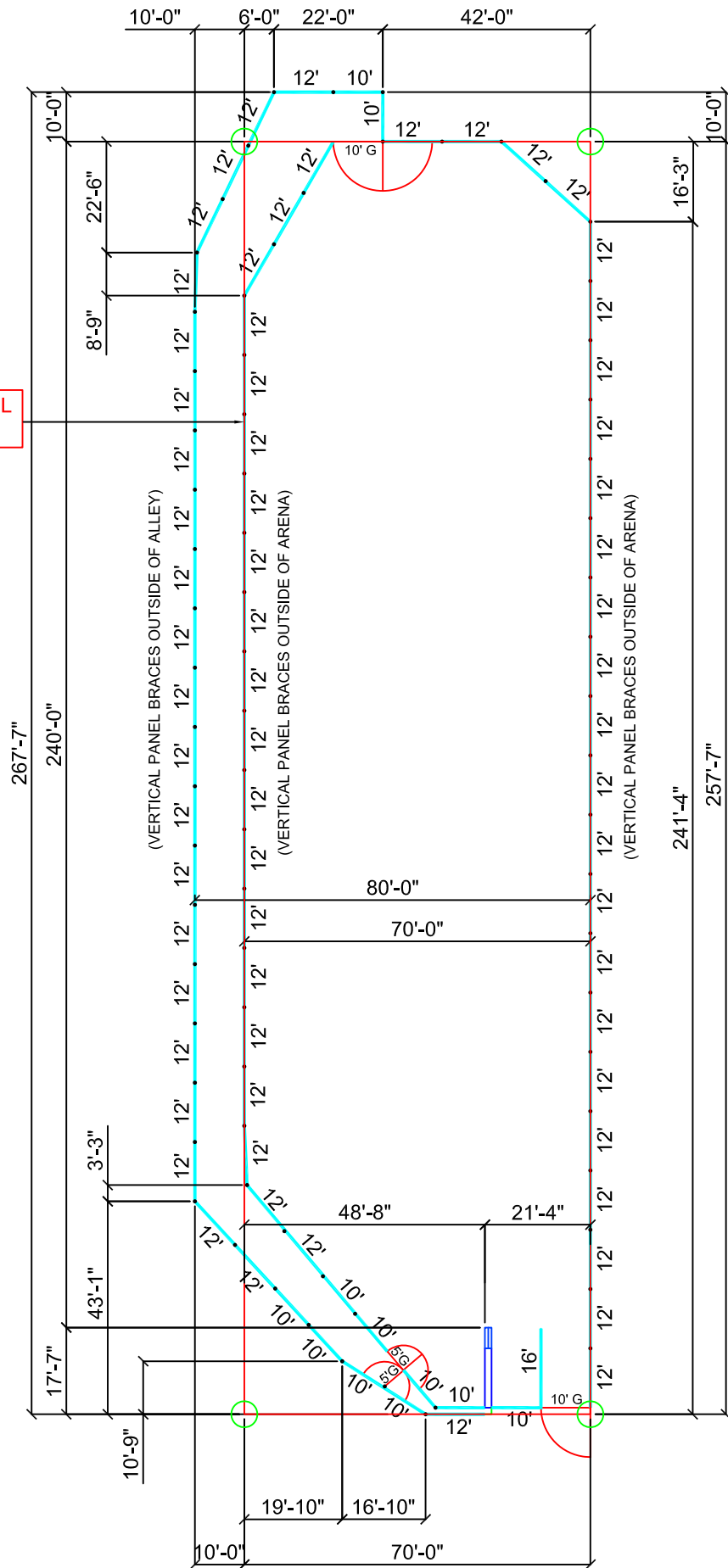


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NOTE: MAKE SURE VERTICAL PANEL BRACES ARE OUTSIDE OF ARENA

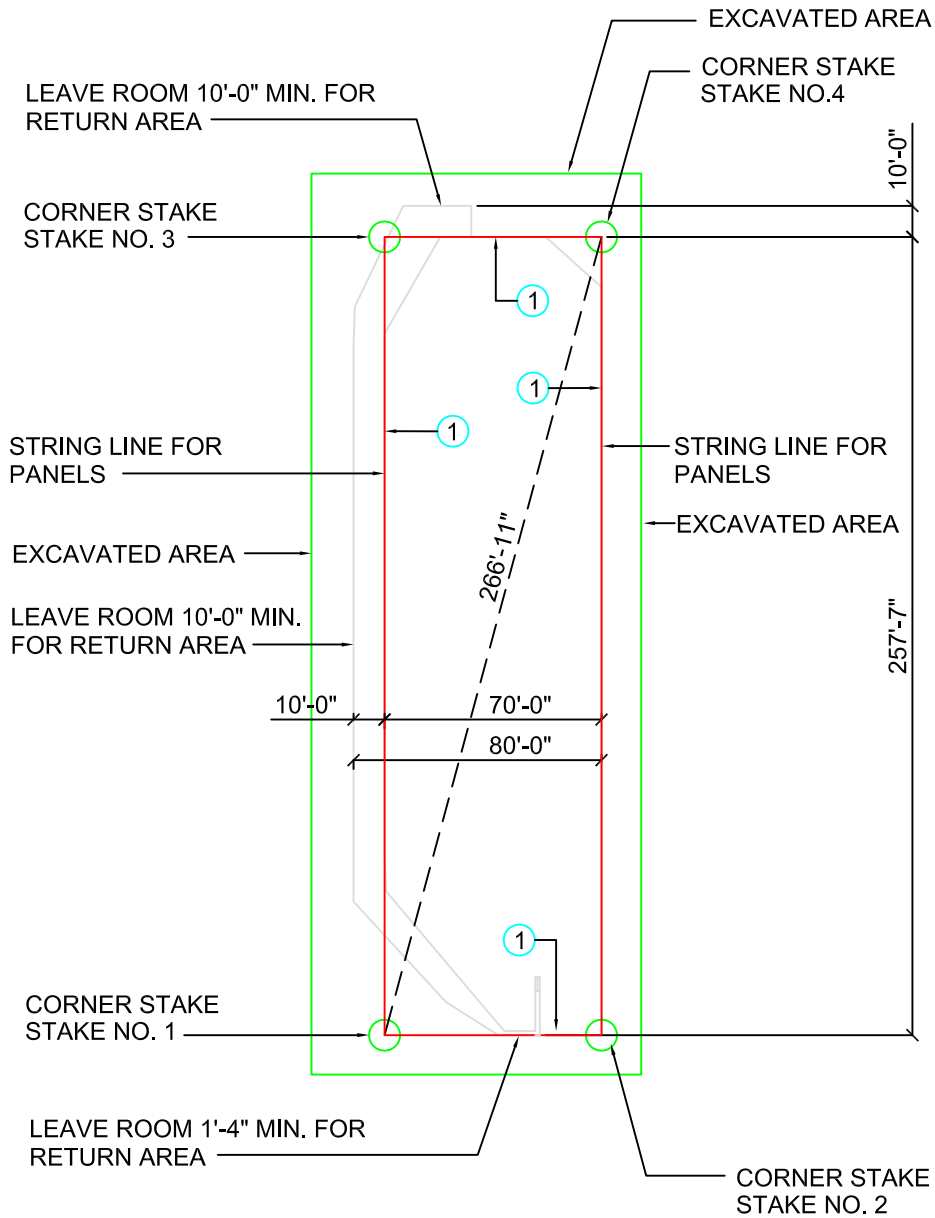


70' x 240' w/ RETURN EXCAVATION AREA

MINIMUM EXCAVATION AREA IS 80'-0" BY 267'-7"

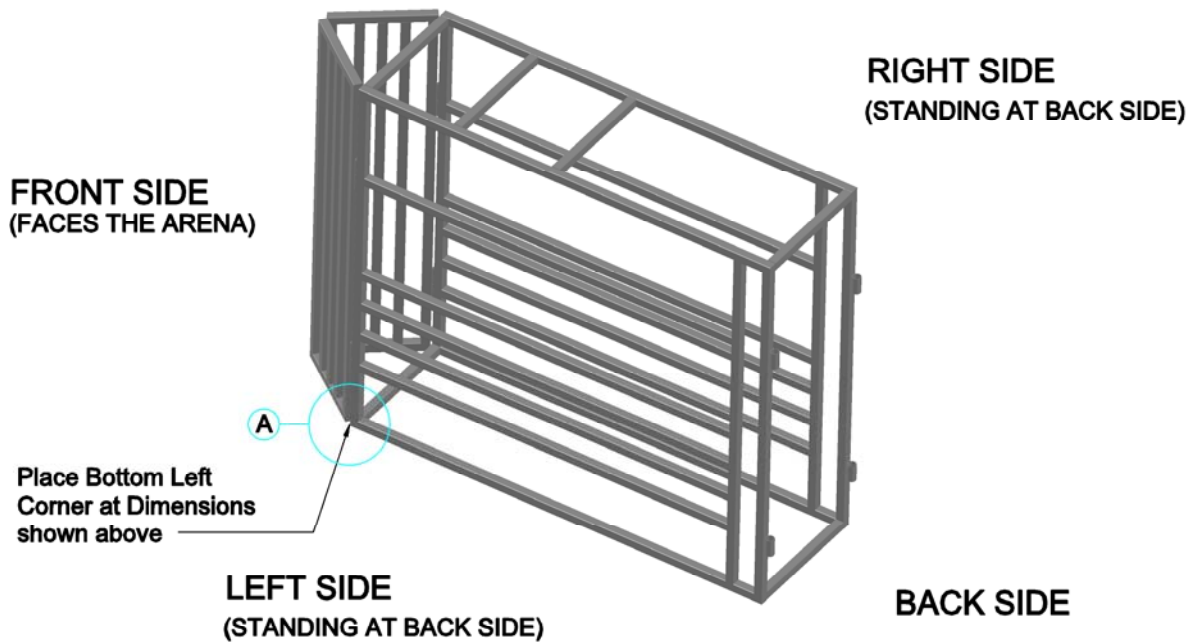
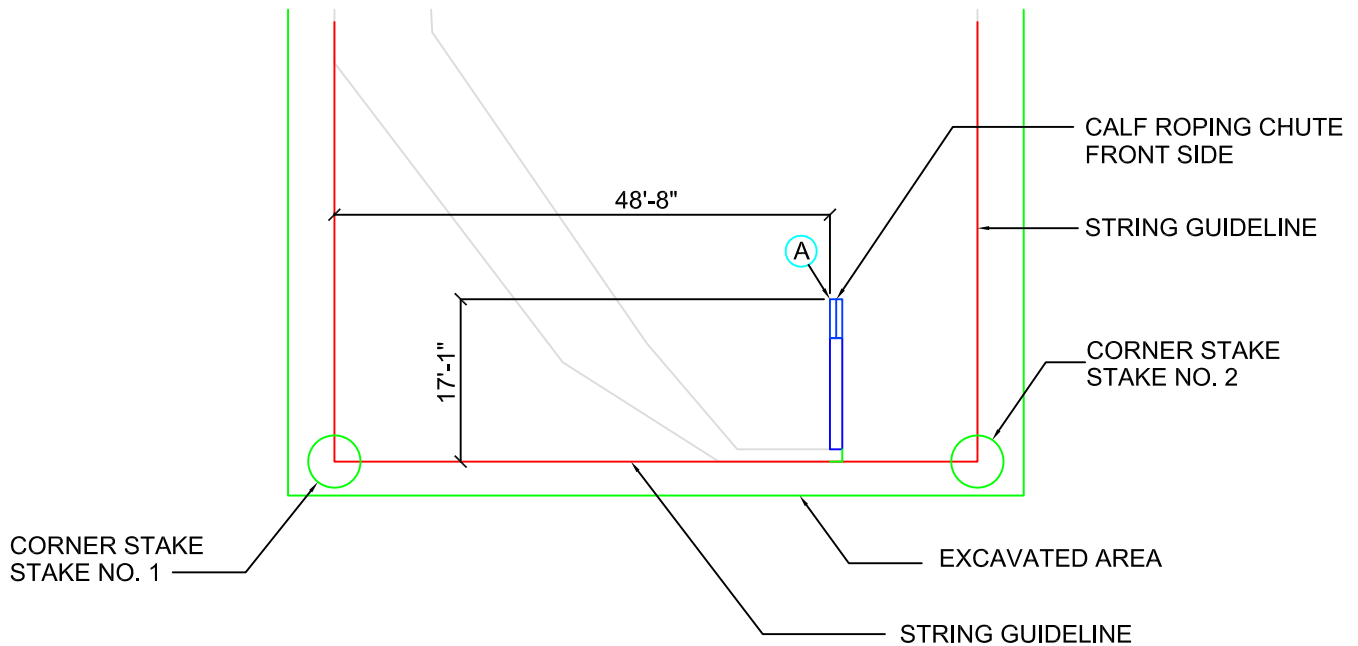
- ① Start by staking out the Arena Area (70'-0" by 257'-7") to use as a guideline for panels.

NOTE: IF EXCAVATION EXCEEDS THE GIVEN DIMENSIONS OWNER WILL NEED TO COMPENSATE ACCORDINGLY



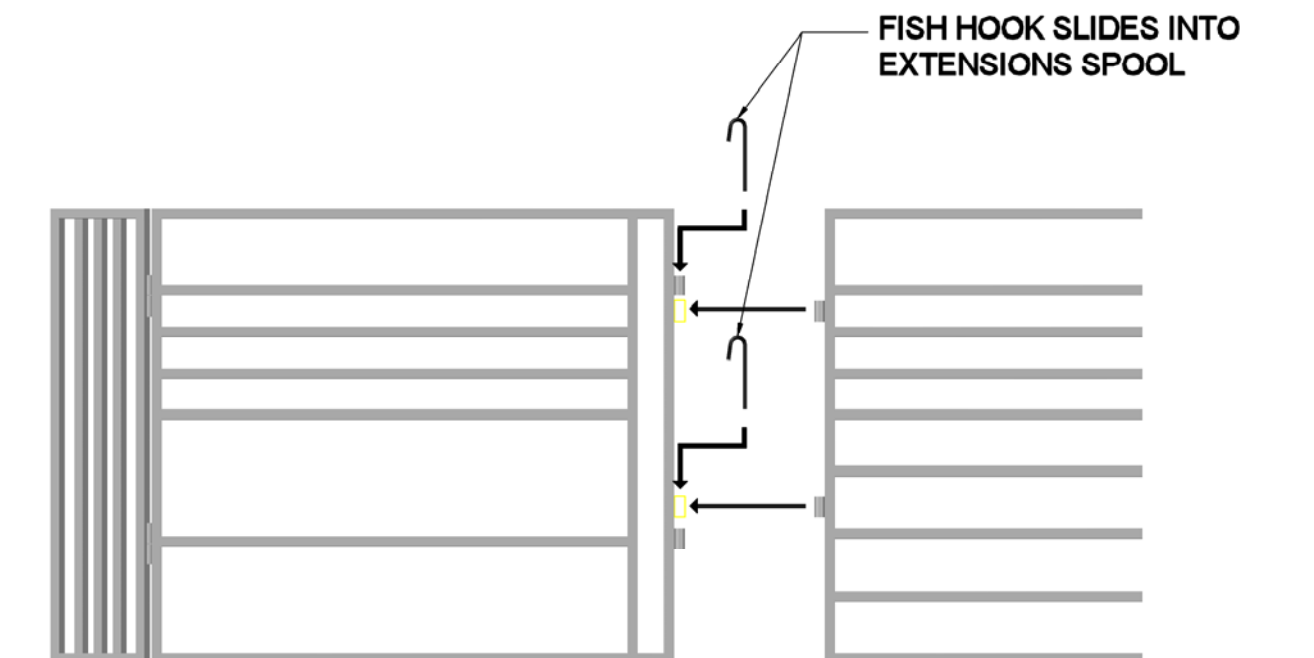
70' x 240' w/ RETURN CALF ROPING CHUTE LOCATION

② Position the FRONT Corner (A) of the Chute at the dimension shown below:



EXTENSION TO CHUTE CONNECTION

POSITION EXTENSION BEHIND CHUTE AND SLIDE FISH HOOKS INTO CHUTE AND EXTENSION SPOOLS

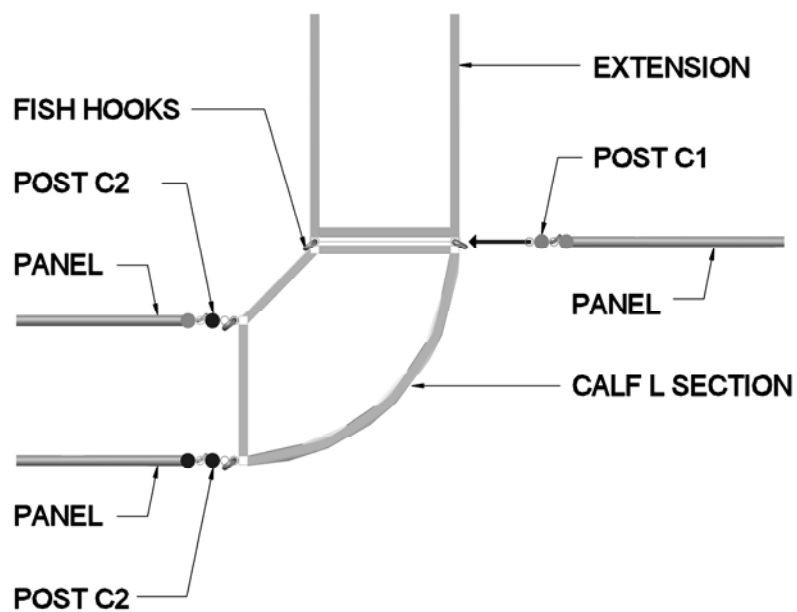
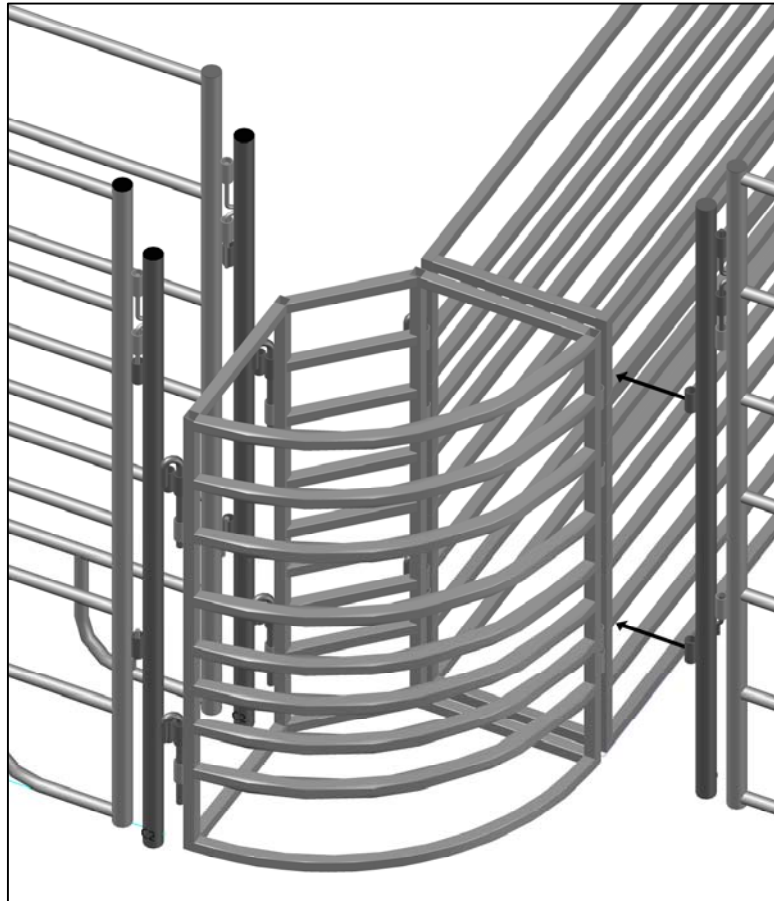


ROPING CHUTE LEFT SIDE

CALF EXTENSION

STANDING BEHIND THE CHUTE
EXTENSION TO LEFT SIDE CHUTE CONNECTION

L SECTION TO EXTENSION AND PANEL TO L SECTION



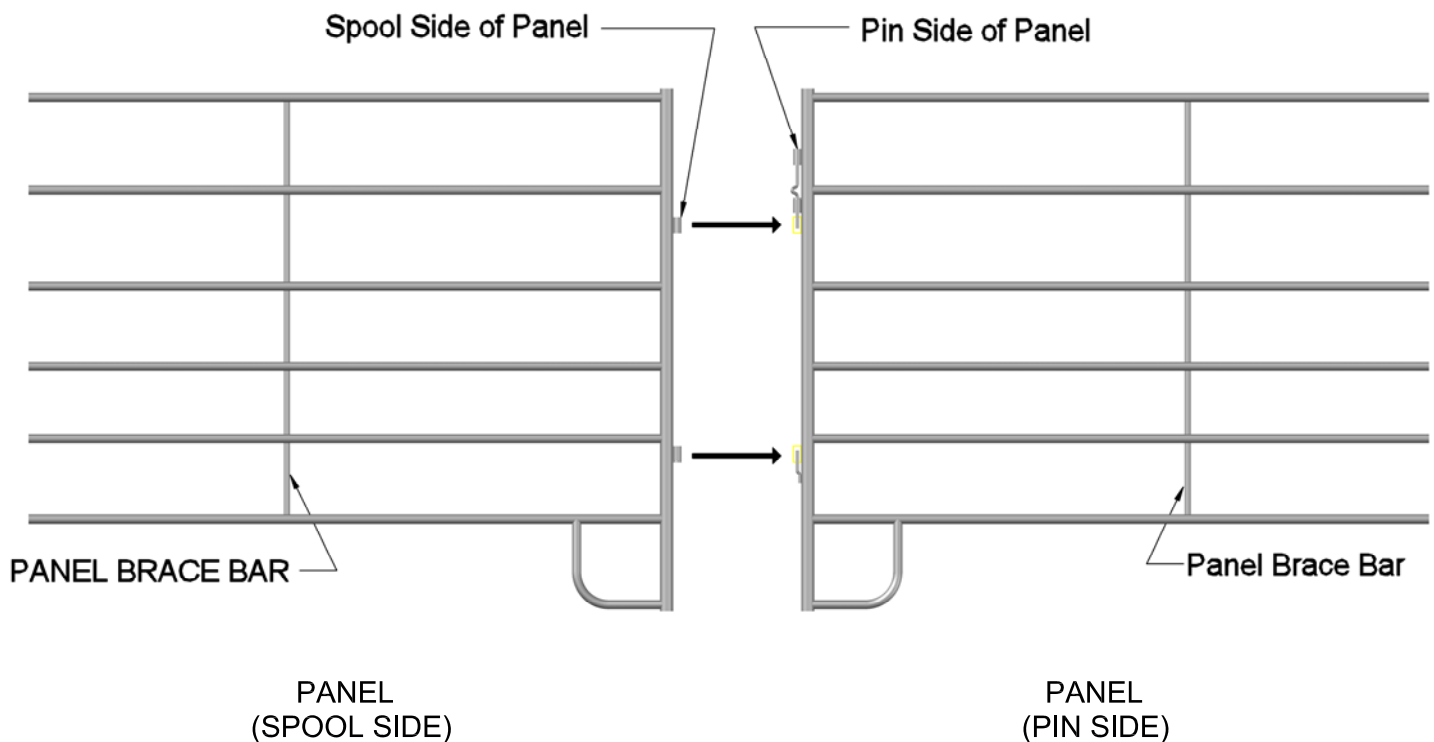
PANELS AND L SECTION TO EXTENSION CONNECTION
USING POST C1 AND C2

PANEL TO PANEL CONNECTION

(SPOOL TO PIN)

SPOOL TO PIN PANEL CONNECTION

1. SLIGHTLY TILT UNCONNECTED PANEL AND PLACE BOTTOM SPOOL OVER OTHER PANELS BOTTOM PIN.
2. LIFT TOP PIN AND POSITION PANEL SPOOL UNDER PIN SIDE AND RELEASE PIN.
3. PANEL SHOULD NOW BE CONNECTED. YOU CAN ADJUST ONE PANEL 90° FOR BALANCE.



NOTE: WHEN PLACING PANELS - THE PANEL BRACE BAR FACES OUTSIDE OF THE ARENA AREA

SPOOL TO PIN PANEL TO PANEL CONNECTION