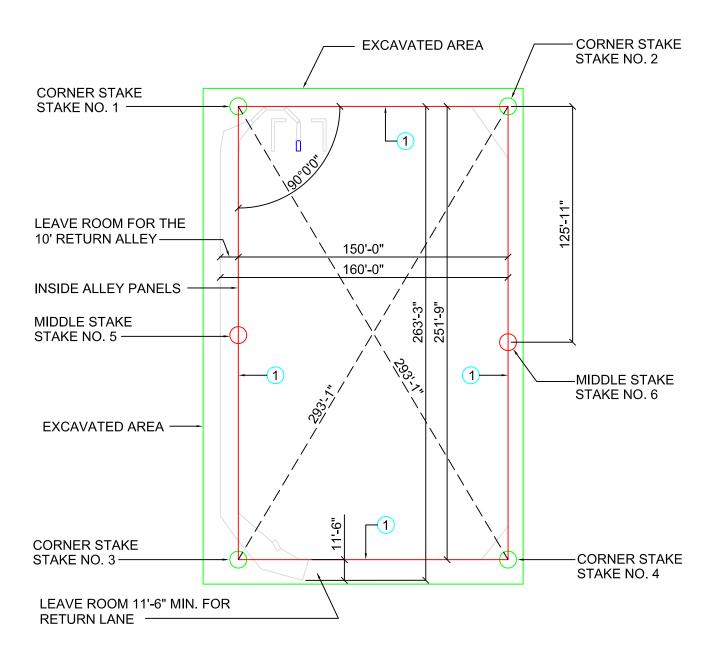


150' X 250' TEAM ROPER PLUS EXCAVATION AREA

MINIMUM EXCAVATION AREA IS 160'-0" BY 263'-3"

1 Start by staking out the Arena Area (150'-0" by 251'-9") to use as a guideline for panels.

NOTE: IF EXCAVATION EXCEEDS THE GIVEN DIMENSIONS OWNER WILL NEED TO COMPENSATE ACCORDINGLY

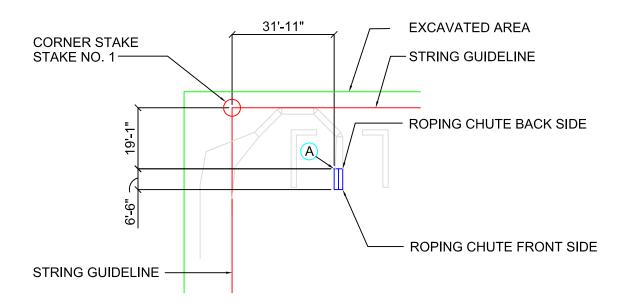


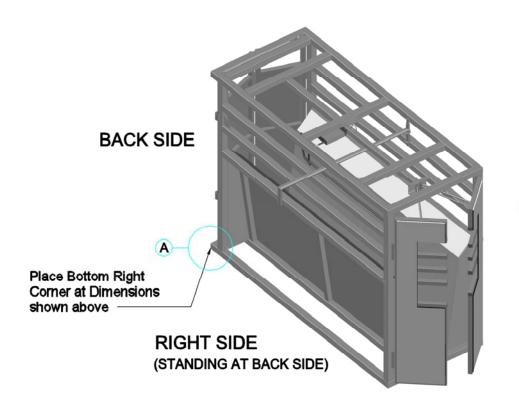
Red River Arenas

EXCAVATION AREA

150' X 250' TEAM ROPER PLUS ROPING CHUTE LOCATION

2 Position the BACK Corner (A) of the Roping Chute at the dimension shown below:





LEFT SIDE (STANDING AT BACK SIDE)

FRONT SIDE (FACES THE ARENA)

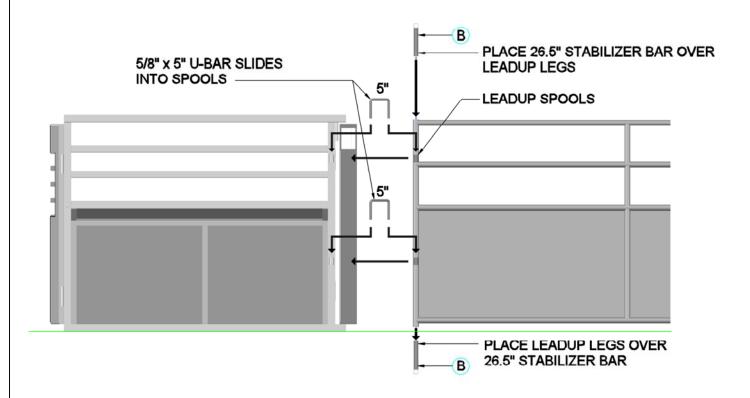
Red River Arenas

CHUTE LOCATION

LEADUP TO CHUTE CONNECTION

- 1.) Place 26.5" STABILIZER BAR (B) on ground and place LEADUP Leg over the STABILIZER BAR for support.
- 2.) Slide 5/8" x 5" U-BARS into CHUTE and LEADUP spools.
- 3.) Place 26.5" STABILIZER BAR (B) over top LEADUP Leg for support.

NOTE: ROPING CHUTE LEFT SIDE AND LEADUP PANEL SHOULD LINE UP WITH ONE ANOTHER.



ROPING CHUTE LEFT SIDE

LEADUP PANEL

STANDING BEHIND THE CHUTE
LEADUP TO LEFT SIDE CHUTE CONNECTION w/ 5" U-BARS

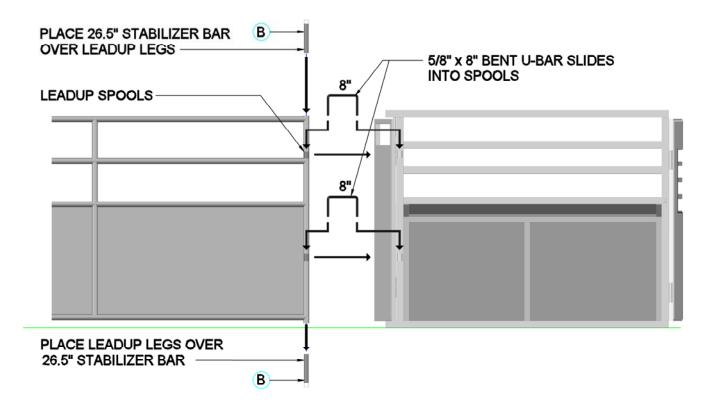
Red River Arenas

LEADUP TO CHUTE LEFT SIDE

CHUTE TO LEADUP CONNECTION

- 1.) Place LEADUP Leg over the STABILIZER (B) BAR for support.
- 2.) Slide 5/8" x 8" BENT U-BARS into CHUTE and LEADUP spools.
- 3.) Place 26.5" STABILIZER BAR B over top LEADUP Leg for support.

NOTE: ROPING CHUTE LEFT SIDE AND LEADUP PANEL SHOULD LINE UP WITH ONE ANOTHER.



LEADUP PANEL

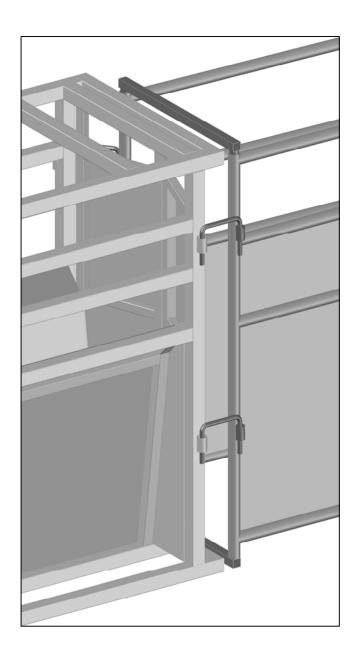
ROPING CHUTE RIGHT SIDE

STANDING BEHIND THE CHUTE
LEADUP TO RIGHT SIDE CHUTE CONNECTION w/ 8" U-BARS

Red River Arenas

LEADUP TO CHUTE RIGHT SIDE

LEADUP TO CHUTE CONNECTION





ROPING CHUTE LEFT SIDE (5/8" x 5" U-BAR)

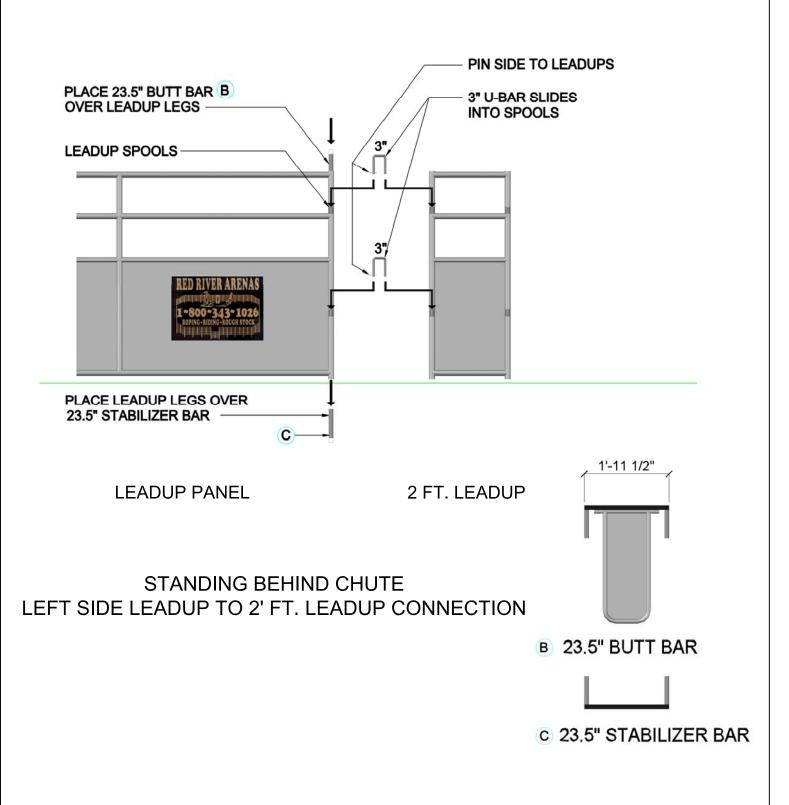
ROPING CHUTE RIGHT SIDE (5/8" x 8" BENT U-BAR)

STANDING BEHIND CHUTE LEFT AND RIGHT LEADUP TO CHUTE U-BAR CONNECTIONS

Red River Arenas

LEADUPS TO CHUTE CONNECTION

10' LEADUP TO 2' FT LEADUP CONNECTION (ROPING CHUTE LEFT SIDE)

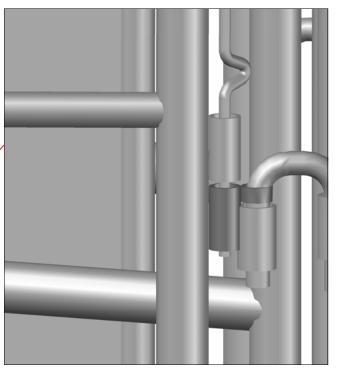


LEADUP TO 2FT PANEL CONNECTION

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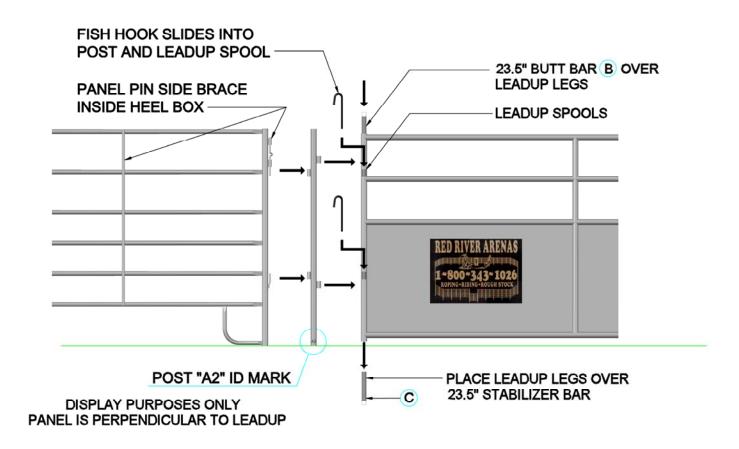
PANEL TO LEADUP 3-WAY CONNECTION



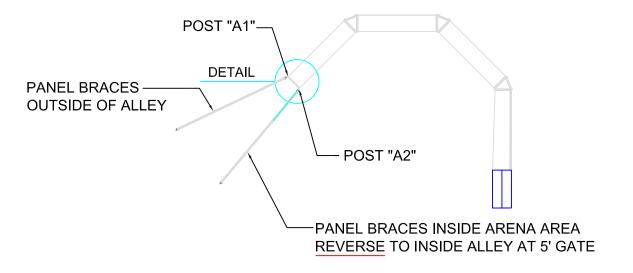




PANEL TO LEADUP CONNECTION (END OF LEADUPS)



PANEL POST A2 LEADUP PANEL PANEL TO END LEADUPS CONNECTION



Red River Arenas

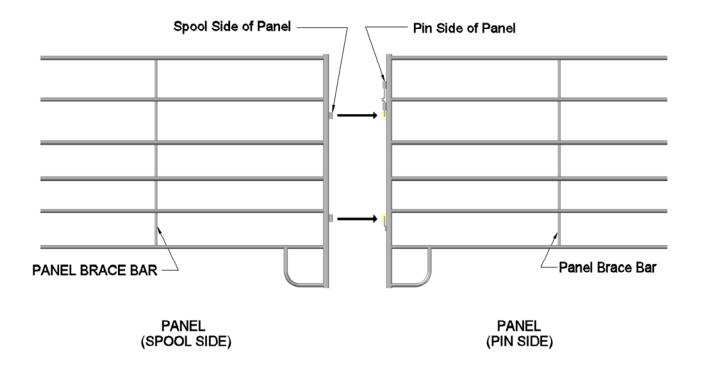
PANELS TO END LEADUPS CONNECTION

PANEL TO PANEL CONNECTION

(SPOOL TO PIN)

SPOOL TO PIN PANEL CONNECTION

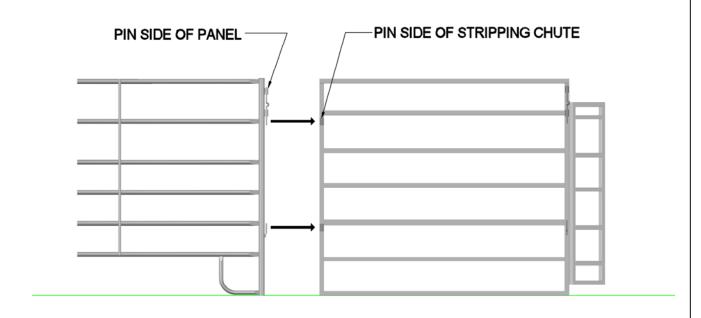
- SLIGHTLY TILT UNCONNECTED PANEL AND PLACE BOTTOM SPOOL OVER OTHER PANELS BOTTOM PIN.
- 2. LIFT TOP PIN AND POSTION PANEL SPOOL UNDER PIN SIDE AND RELEASE PIN.
- 3. PANEL SHOULD NOW BE CONNECTED. YOU CAN ADJUST ONE PANEL 90° FOR BALANCE.



NOTE: WHEN PLACING PANELS - THE PANEL BRACE BAR FACES OUTSIDE OF THE ARENA AREA

SPOOL TO PIN PANEL TO PANEL CONNECTION

PANEL TO STRIPPING CHUTE CONNECTION

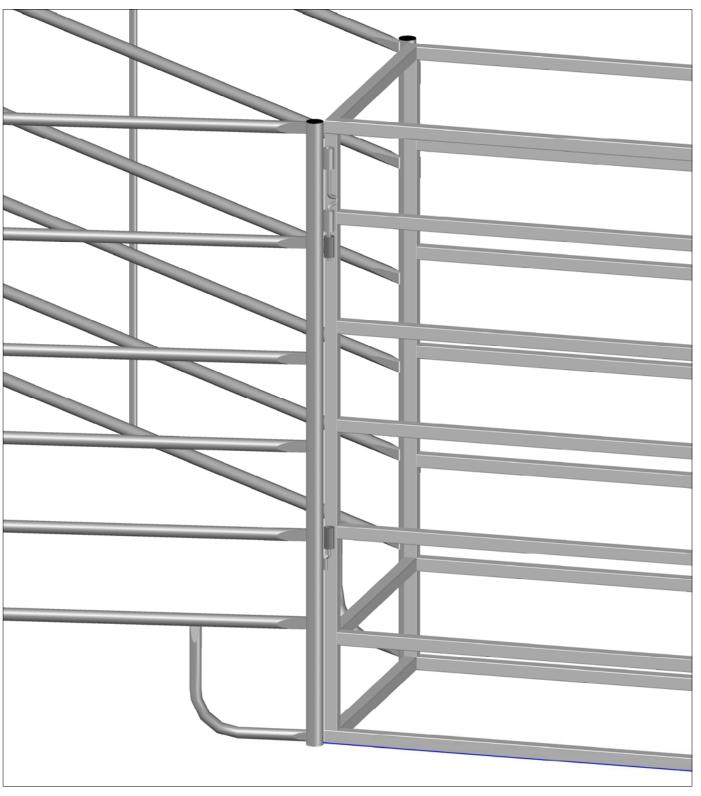


PANEL (PIN SIDE)

STRIPPING CHUTE

PANEL TO STRIPING CHUTE CONNECTION

PANEL TO STRIPPING CHUTE



PANEL TO STRIPPING CHUTE CONNECTIONS

Red River Arenas

PANEL TO STRIPPING CHUTE CONNECTION