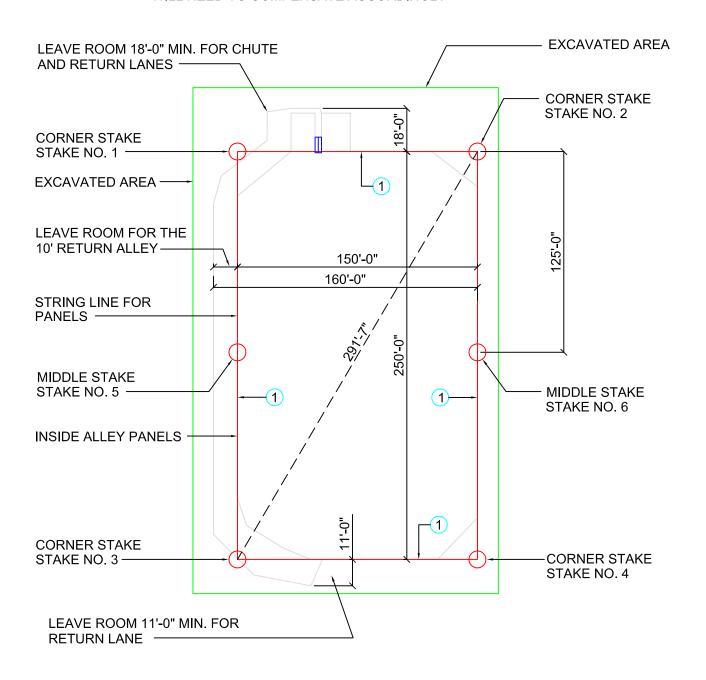


150' X 250' w/ RETURN EXCAVATION AREA

MINIMUM EXCAVATION AREA IS 160'-0" BY 278'-0"

1) Start by staking out the Arena Area (150'-0" by 250'-0") to use as a guideline for panels.

NOTE: IF EXCAVATION EXCEEDS THE GIVEN DIMENSIONS OWNER WILL NEED TO COMPENSATE ACCORDINGLY

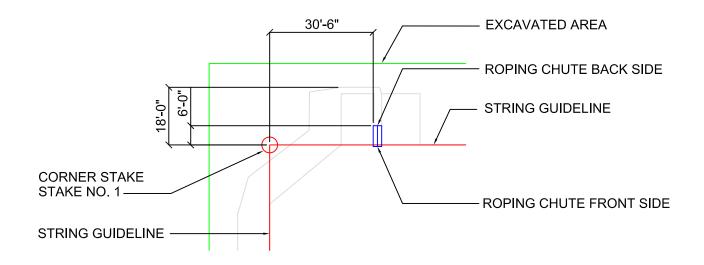


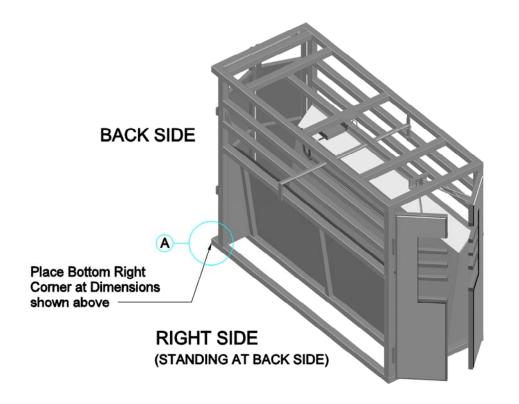
Red River Arenas

EXCAVATION AREA

150 X 250 w/ RETURN ROPING CHUTE LOCATION

2 Position the BACK Corner (A) of the Roping Chute at the dimension shown below:



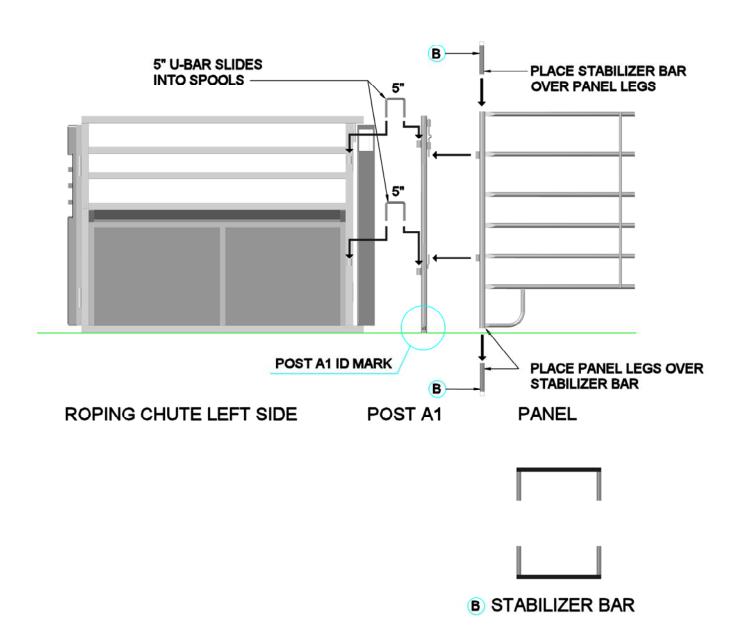


LEFT SIDE (STANDING AT BACK SIDE)

FRONT SIDE (FACES THE ARENA)

PANEL TO CHUTE CONNECTION

- 1.) Place STABILIZER BAR B on ground and place LEADUP Leg over the STABILIZER BAR for support.
- 2.) Place STABILIZER BAR (B) over top PANEL Leg for support.



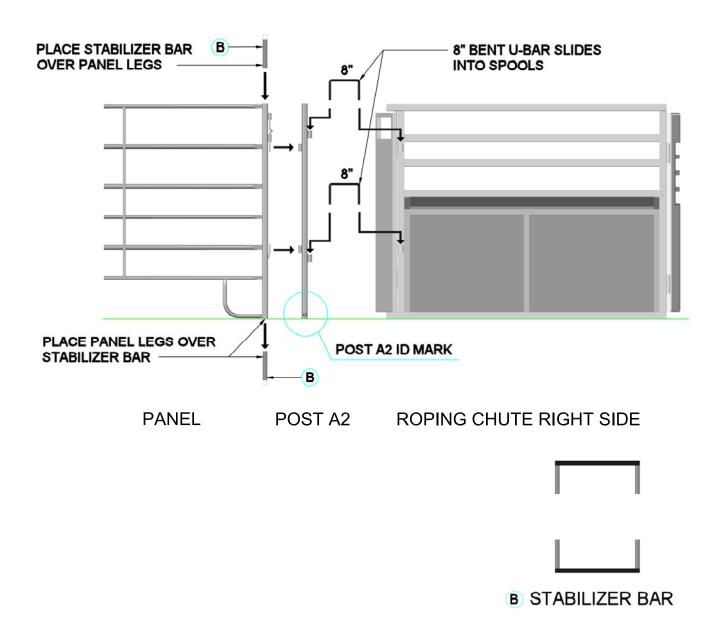
STANDING BEHIND THE CHUTE
PANEL TO LEFT SIDE CHUTE CONNECTION w/ POST A1

Red River Arenas

PANEL TO LEFT SIDE CHUTE

PANEL TO CHUTE CONNECTION

- 1.) Place STABILIZER BAR (B) on ground and place LEADUP Leg over the STABILIZER BAR for support.
- 2.) Place STABILIZER BAR B over top PANEL Leg for support.



STANDING BEHIND THE CHUTE
PANEL TO RIGHT SIDE CHUTE CONNECTION w/ POST A2

Red River Arenas

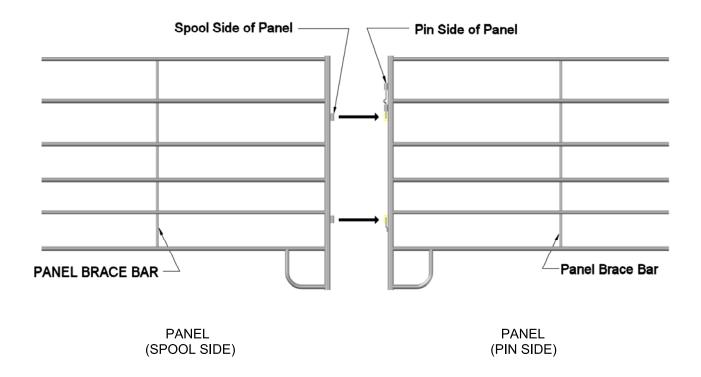
CHUTE TO LEADUP RIGHT SIDE

PANEL TO PANEL CONNECTION

(SPOOL TO PIN)

SPOOL TO PIN PANEL CONNECTION

- 1. SLIGHTLY TILT UNCONNECTED PANEL AND PLACE BOTTOM SPOOL OVER OTHER PANELS BOTTOM PIN.
- 2. LIFT TOP PIN AND POSTION PANEL SPOOL UNDER PIN SIDE AND RELEASE PIN.
- 3. PANL SHOULD NOW BE CONNECTED. YOU CAN ADJUST ONE PANEL 90° FOR BALANCE.



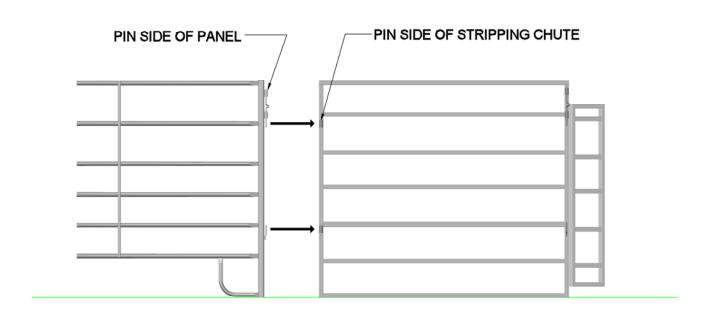
NOTE: WHEN PLACING PANELS - THE PANEL BRACE BAR FACES OUTSIDE OF THE ARENA AREA

SPOOL TO PIN PANEL TO PANEL CONNECTION

Red River Arenas

PANEL TO PANEL CONNECTION

PANEL TO STRIPPING CHUTE CONNECTION

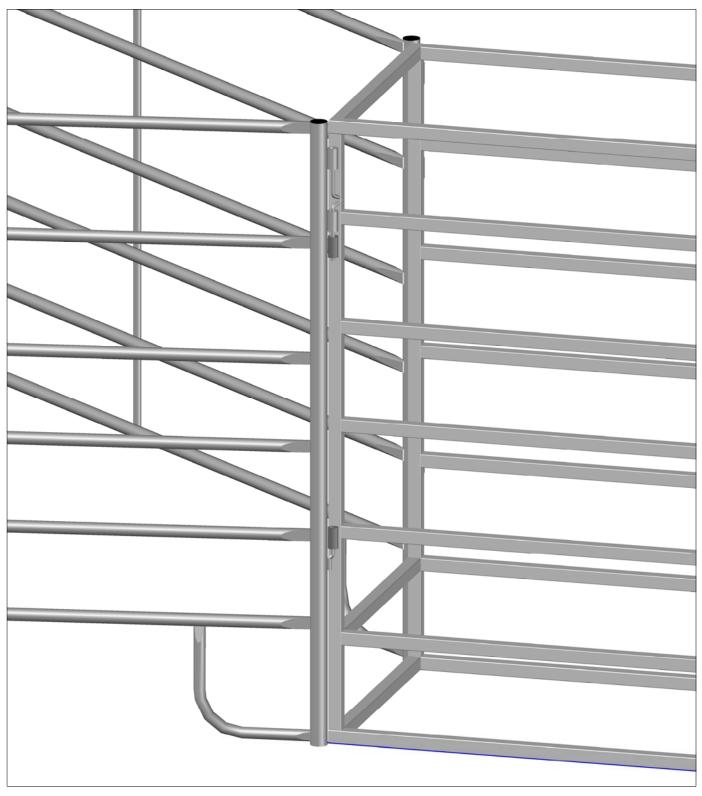


PANEL (PIN SIDE)

STRIPPING CHUTE

PANEL TO STRIPING CHUTE CONNECTION

PANEL TO STRIPPING CHUTE



PANEL TO STRIPPING CHUTE CONNECTIONS

Red River Arenas

PANEL TO STRIPPING CHUTE CONNECTION