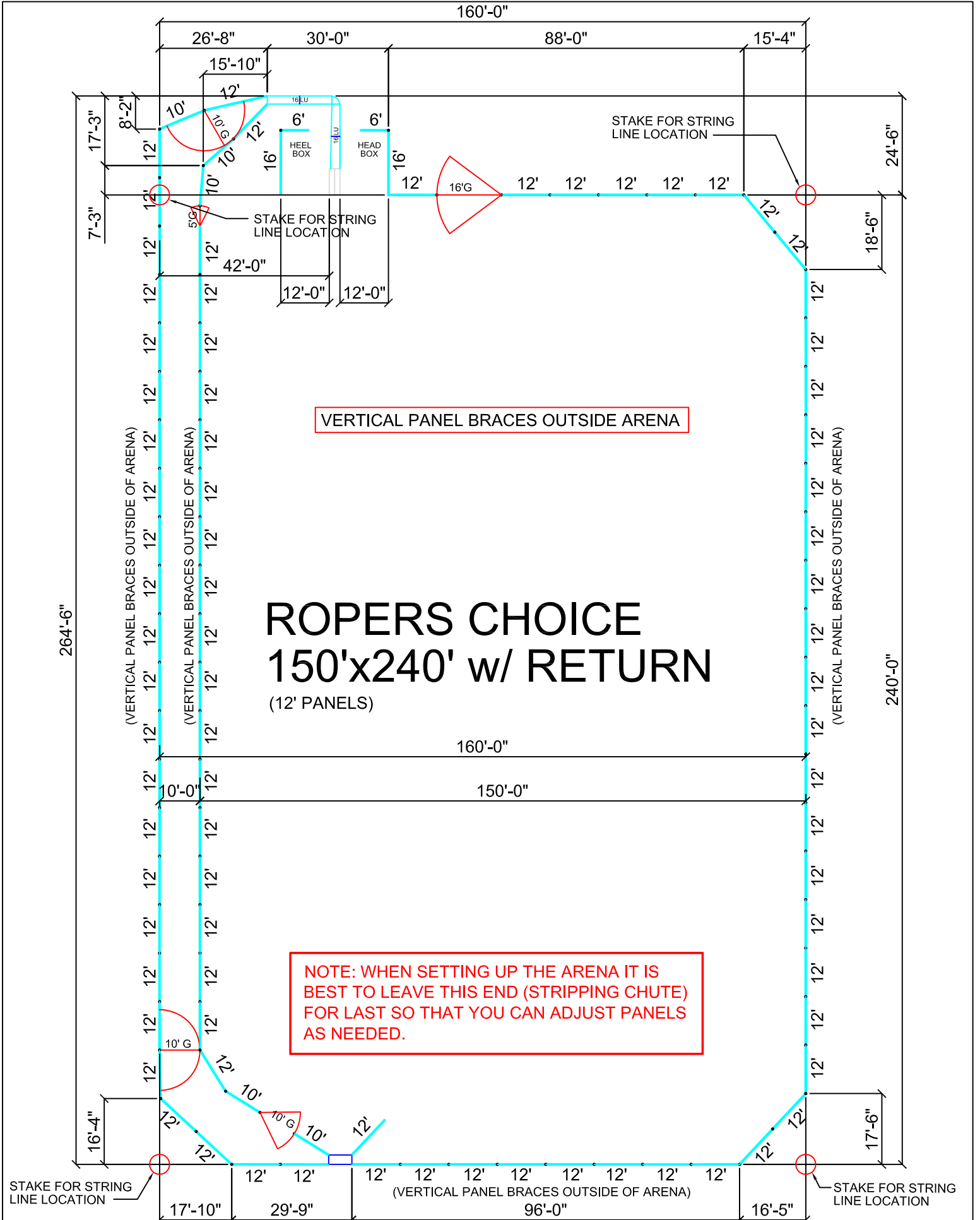


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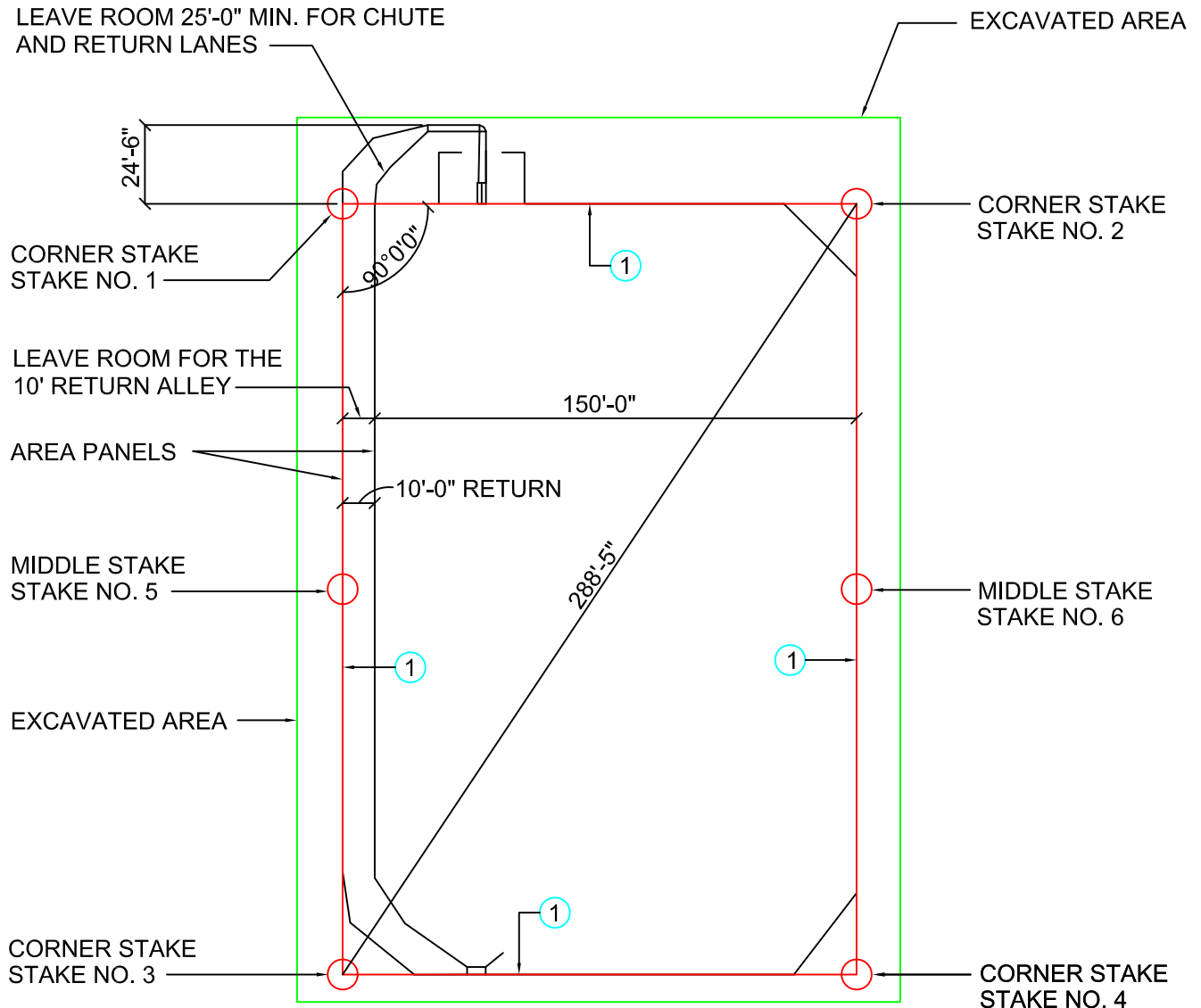


# 150 X 240 w/ RETURN EXCAVATION AREA

MINIMUM EXCAVATION AREA IS 160'-0" BY 265'-0"

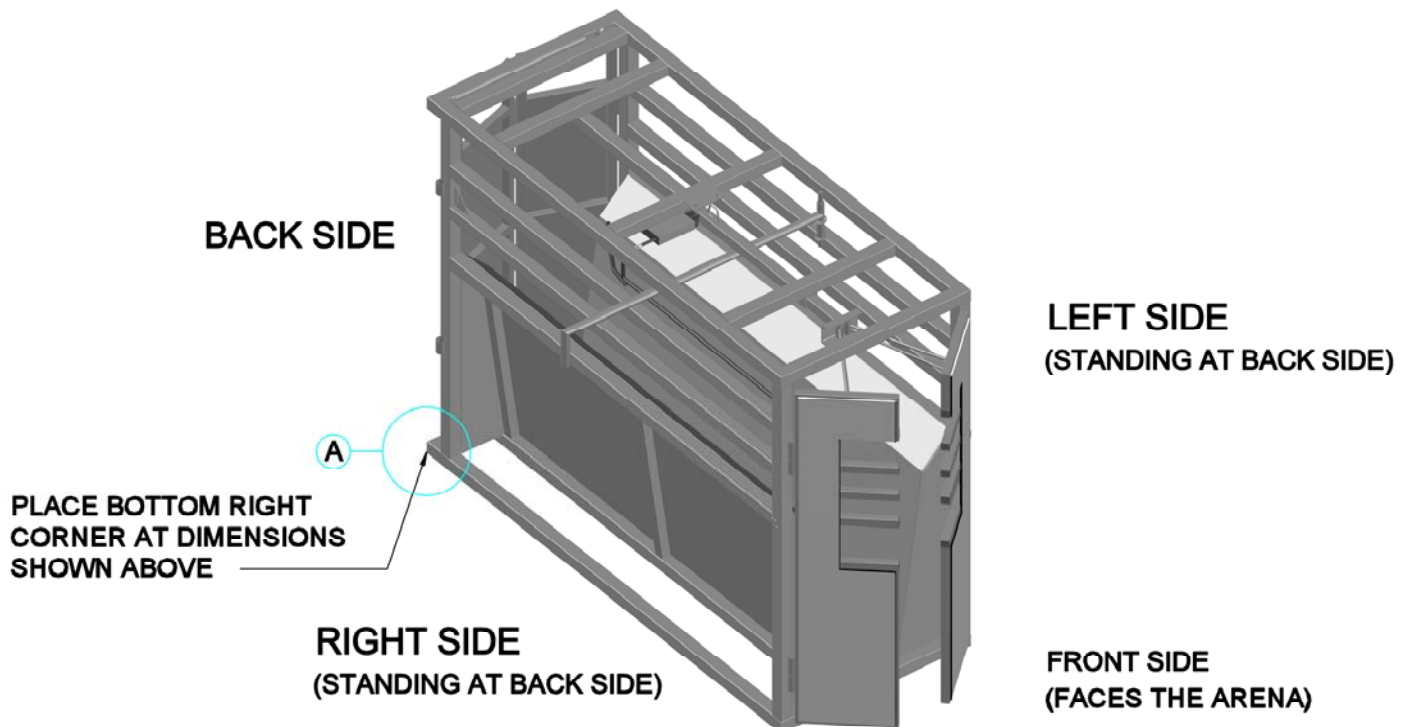
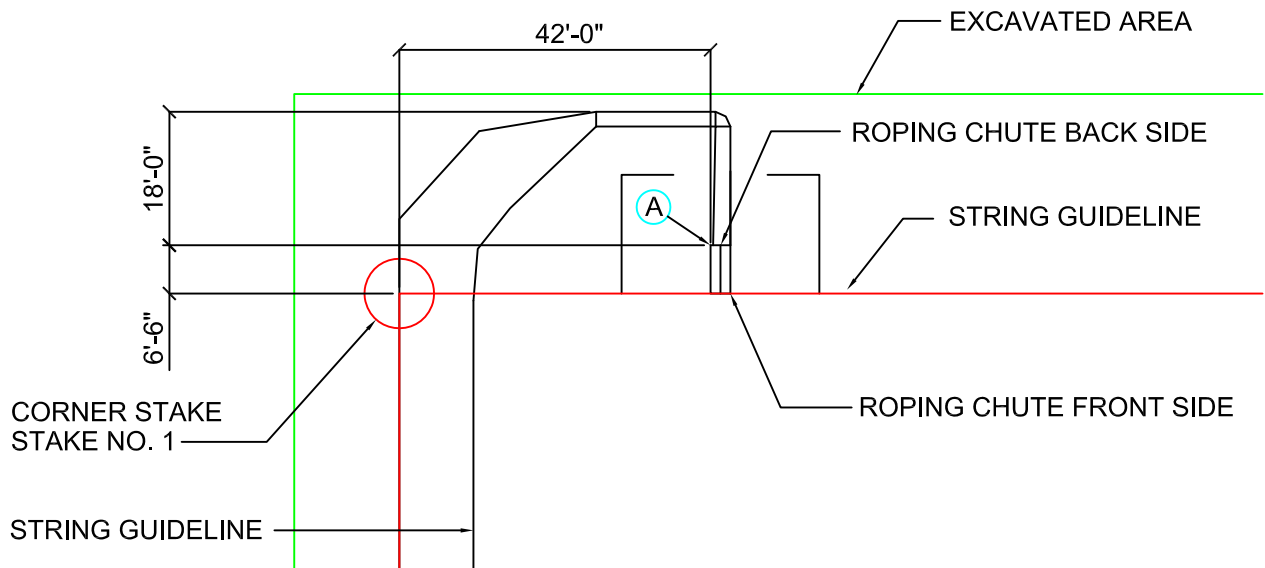
- 1 Start by staking out the Arena Area (160'-0" by 240'-0") to use as a guideline for panels.

NOTE: IF EXCAVATION EXCEEDS THE GIVEN DIMENSIONS OWNER  
WILL NEED TO COMPENSATE ACCORDINGLY



# 150 X 240 w/ RETURN ROPING CHUTE LOCATION

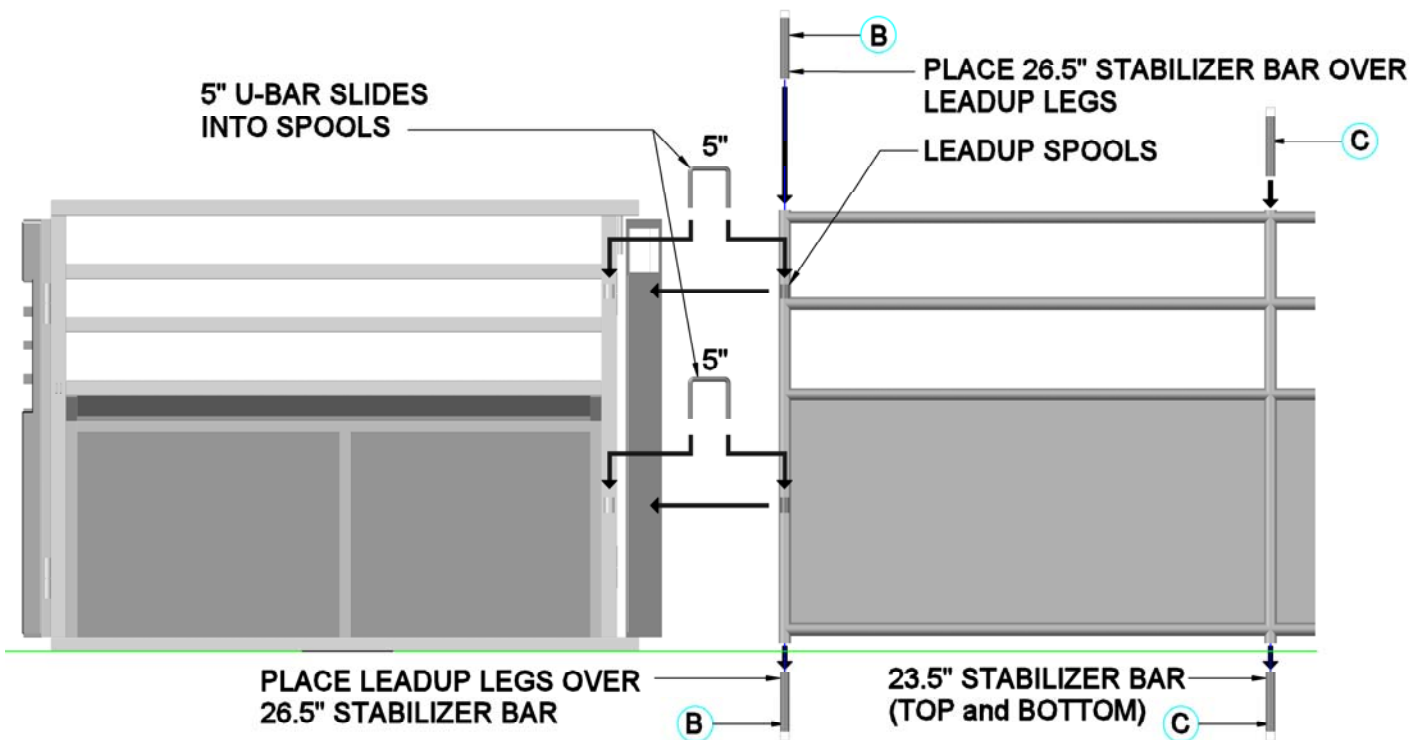
Position the BACK Corner (A) of the Roping Chute at the dimension shown below:



# CHUTE TO LEADUP CONNECTION

- 1.) Place 26.5" STABILIZER BAR (B) on ground and place LEADUP Leg over the STABILIZER BAR for support.
- 2.) Place 23.5" STABILIZER BAR (C) on ground and place LEADUP Mid Leg over the STABILIZER BAR for support.
- 3.) Slide 5/8" x 5" U-BARS into CHUTE and LEADUP spools.
- 4.) Place 26.5" STABILIZER BAR (B) over top LEADUP Leg for support.
- 5.) Place 23.5" STABILIZER BAR (C) over top LEADUP Leg for support.

NOTE: ROPING CHUTE LEFT SIDE AND LEADUP PANEL SHOULD LINE UP WITH ONE ANOTHER.



ROPING CHUTE LEFT SIDE

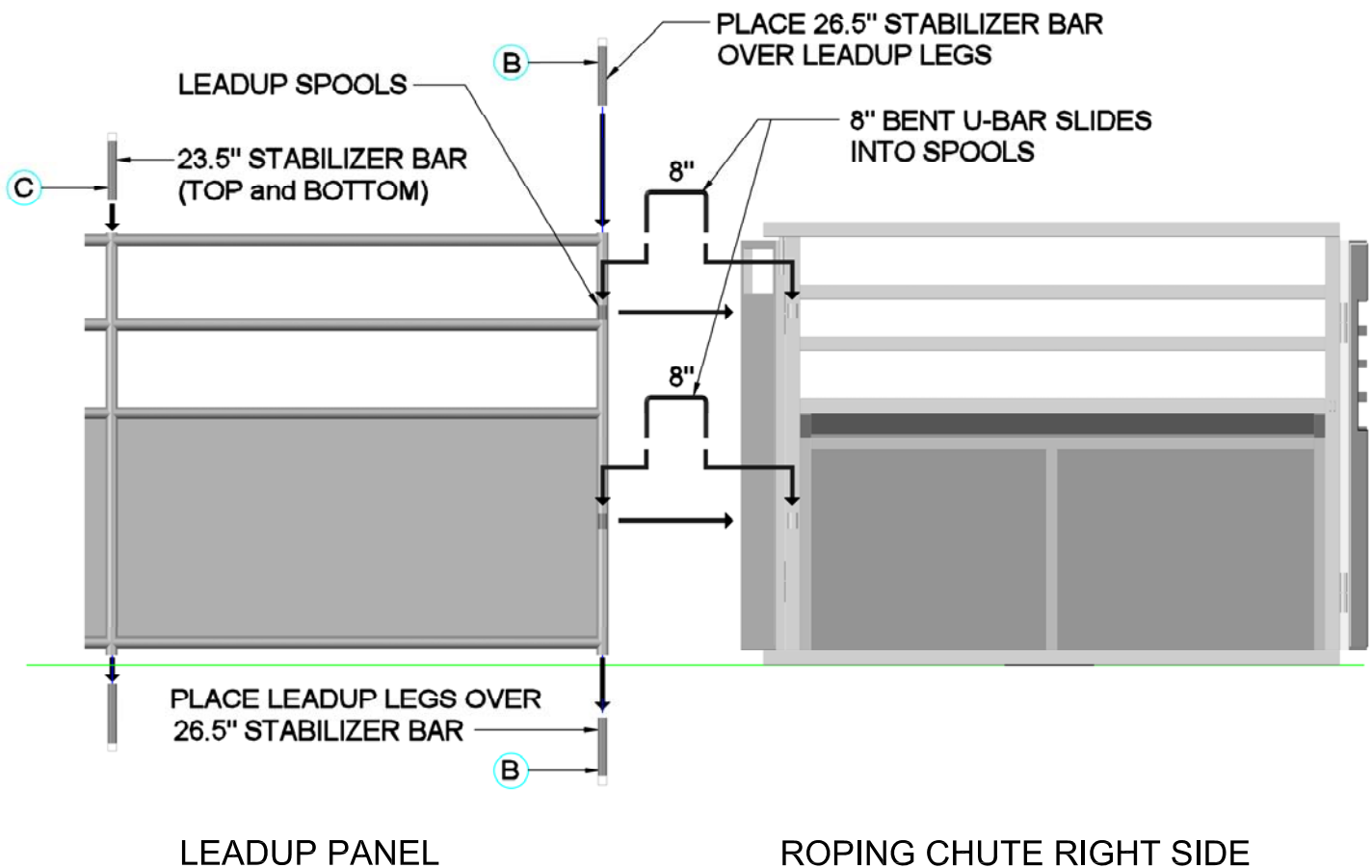
LEADUP PANEL

STANDING AT HEAD SIDE OF THE CHUTE  
 LEADUP TO HEAD SIDE CHUTE CONNECTION w/ 5" U-BARS

# CHUTE TO LEADUP CONNECTION

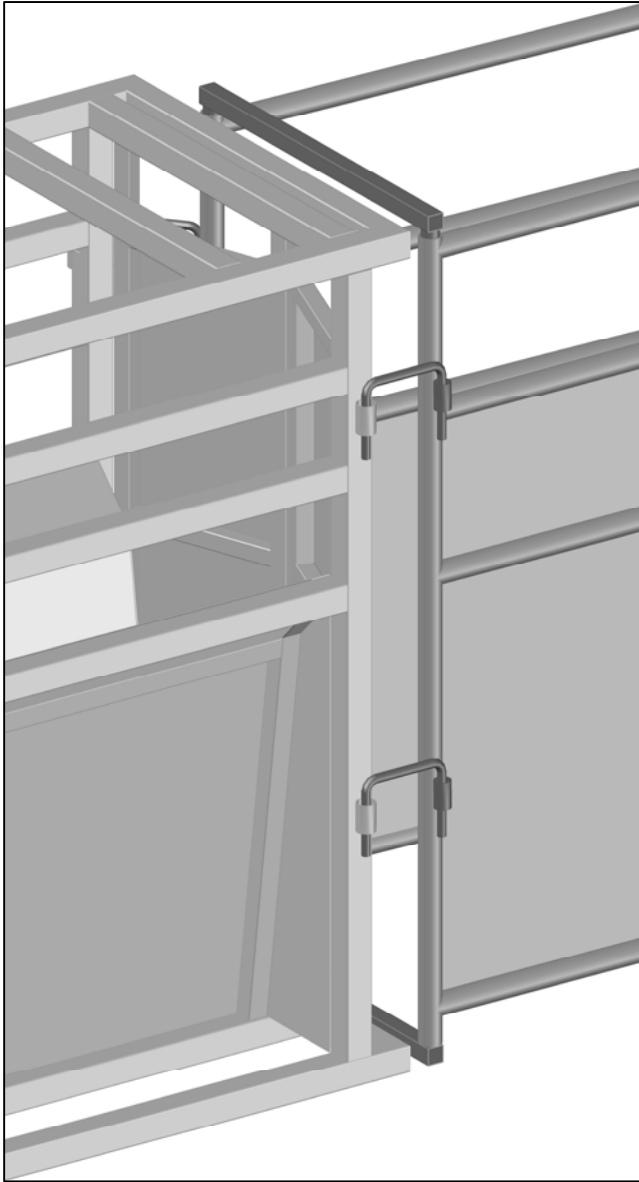
- 1.) Place LEADUP Leg over the STABILIZER (B) BAR for support.
- 2.) Slide 5/8" x 8" BENT U-BARS into CHUTE and LEADUP spools.
- 3.) Place 26.5" STABILIZER BAR (B) over top LEADUP Leg for support.
- 3.) Place 26.5" STABILIZER BAR (C) over top LEADUP Leg for support.

NOTE: ROPING CHUTE LEFT SIDE AND LEADUP PANEL SHOULD LINE UP WITH ONE ANOTHER.

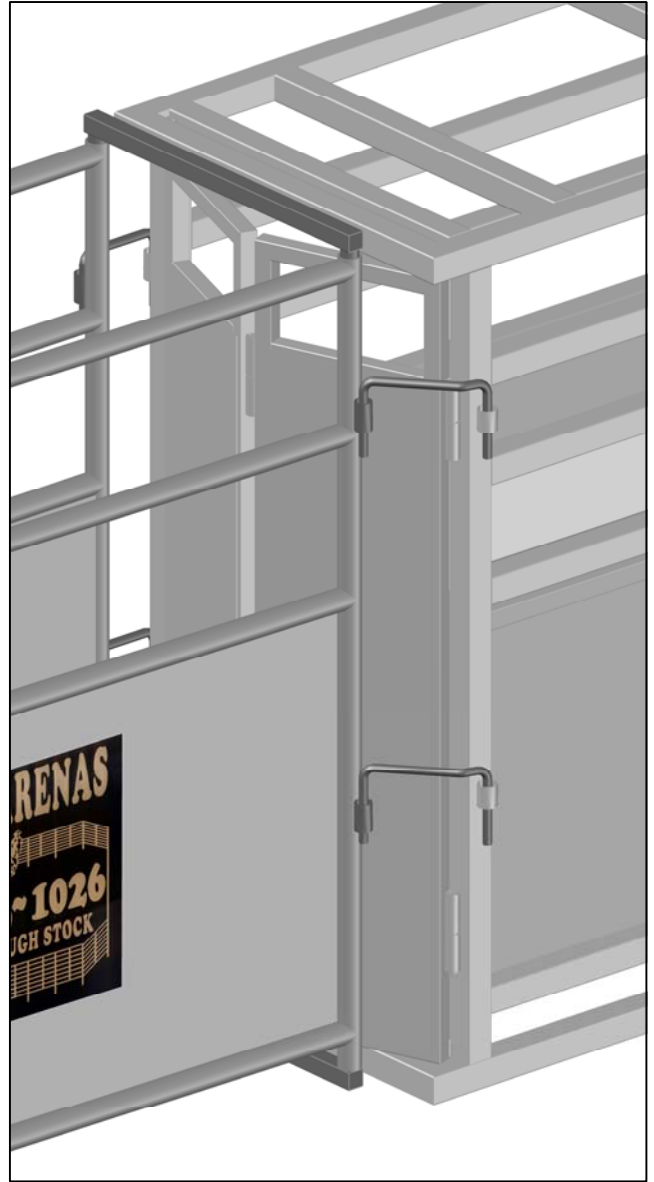


STANDING AT HEEL SIDE OF THE CHUTE  
LEADUP TO HEEL SIDE CHUTE CONNECTION w/ 8" U-BARS

# CHUTE TO LEADUP CONNECTION



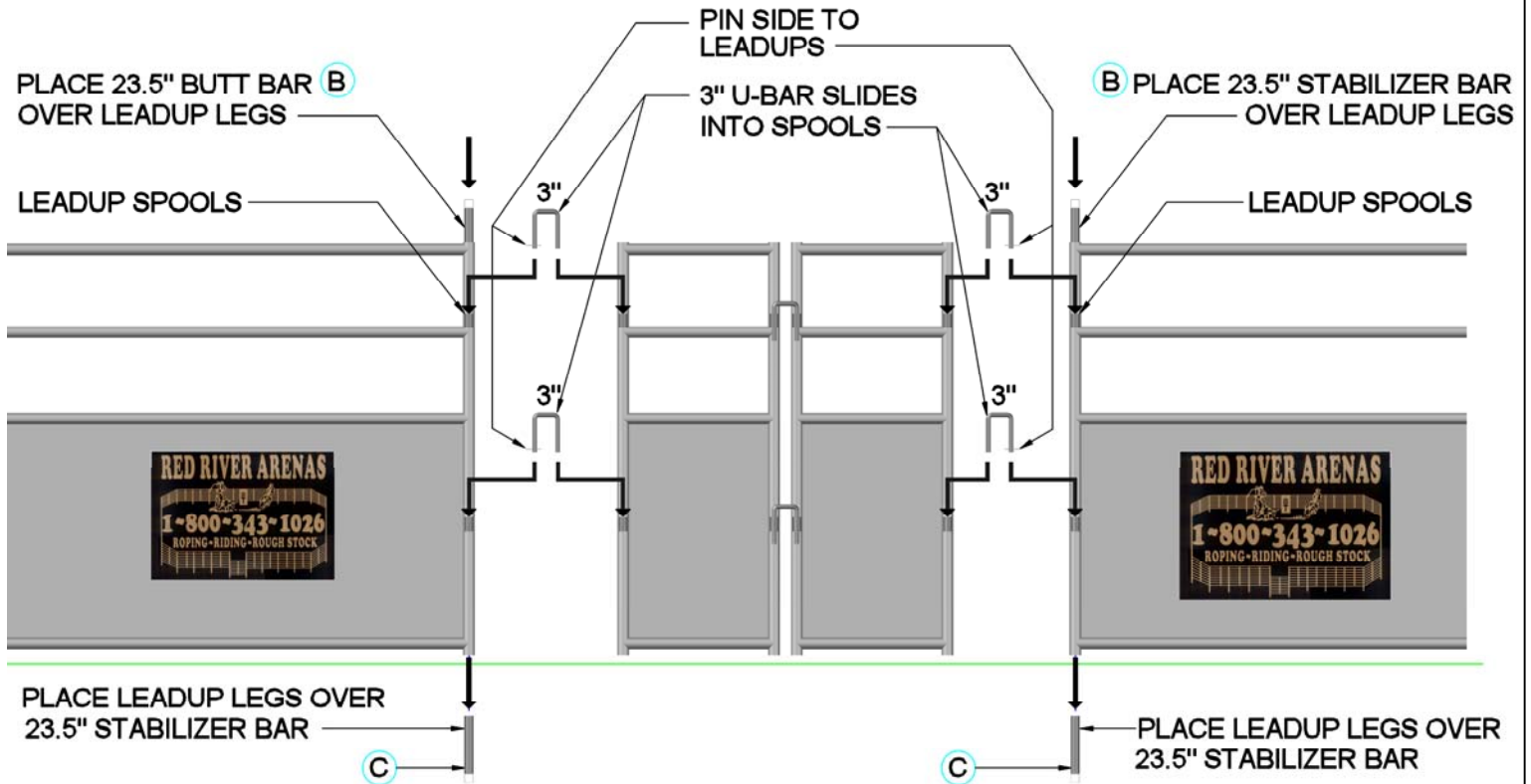
ROPING CHUTE LEFT SIDE  
(5/8" x 5" U-BAR)



ROPING CHUTE RIGHT SIDE  
(5/8" x 8" BENT U-BAR)

STANDING BEHIND CHUTE  
LEFT AND RIGHT CHUTE TO LEADUP U-BAR CONNECTIONS

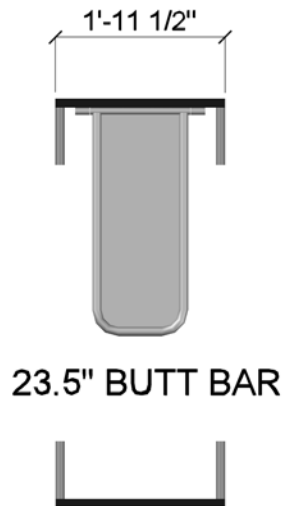
# LEADUP TO 2' FT LEADUP CONNECTION (ROPING CHUTE LEFT SIDE)



LEADUP PANEL

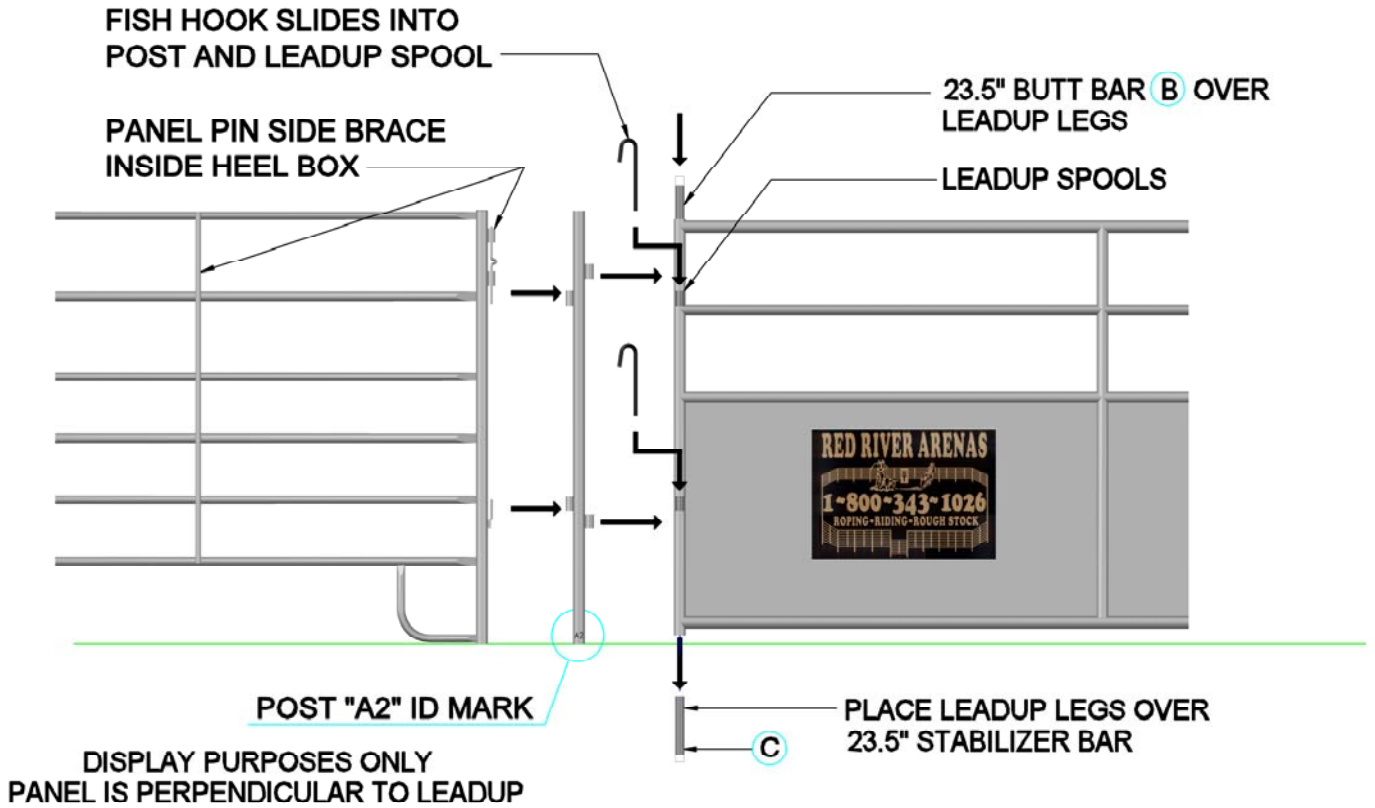
2 FT. LEADUP

STANDING BEHIND CHUTE  
LEFT SIDE LEADUP TO 2' FT. LEADUP CONNECTION



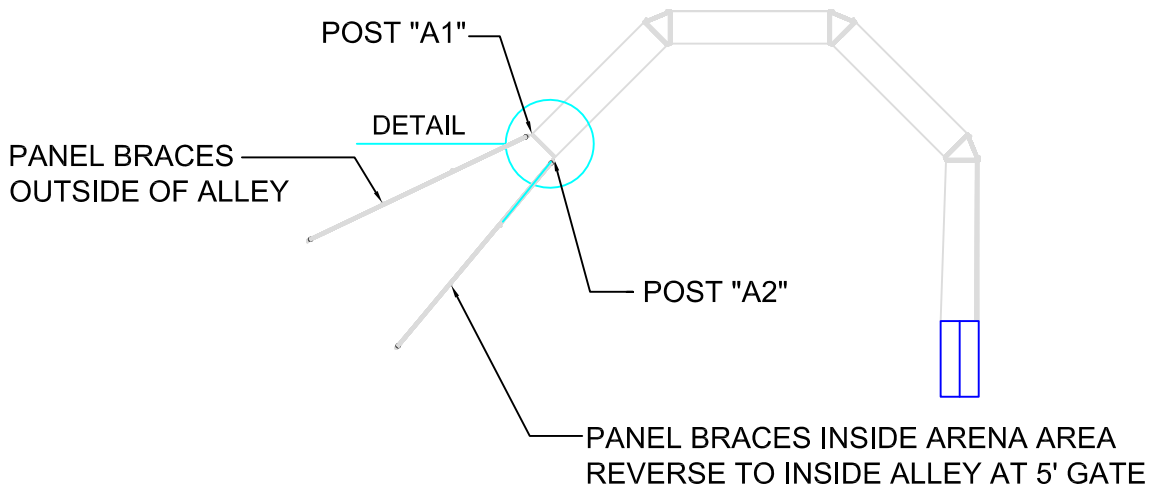


# PANEL TO LEADUP CONNECTION (END OF LEADUPS)



## PANEL                      POST A2                      LEADUP PANEL

### PANEL TO END LEADUPS CONNECTION

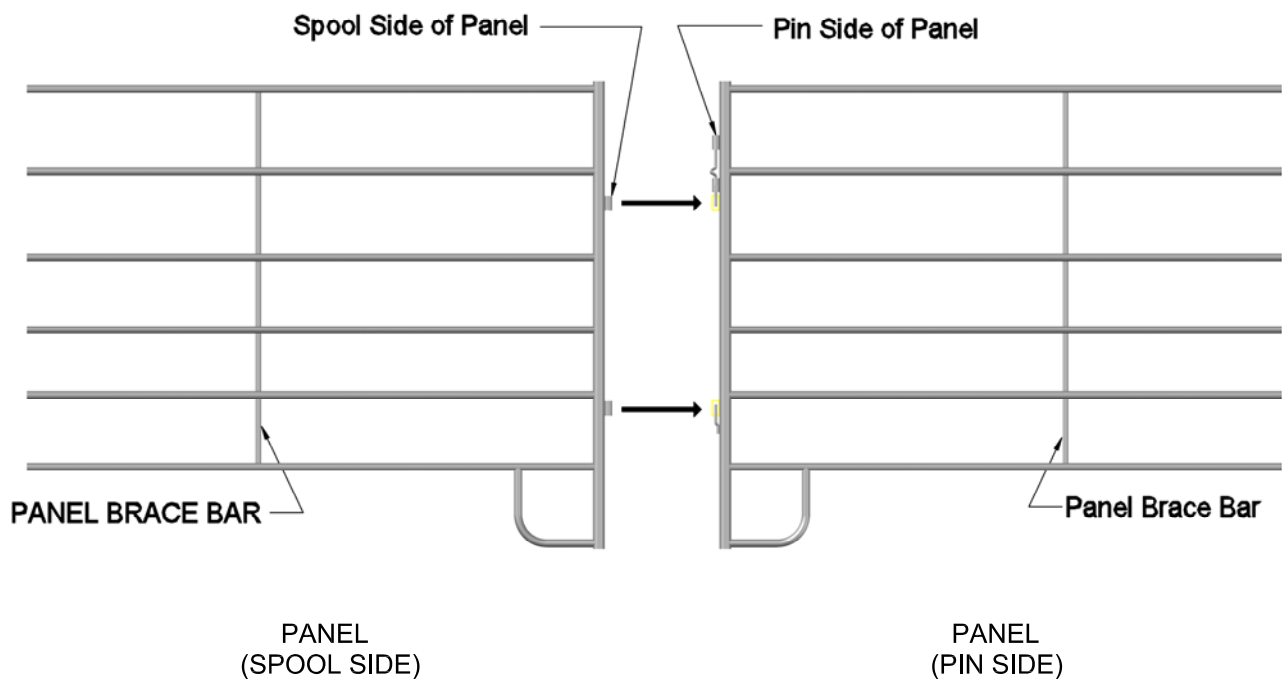


# PANEL TO PANEL CONNECTION

(SPOOL TO PIN)

## SPOOL TO PIN PANEL CONNECTION

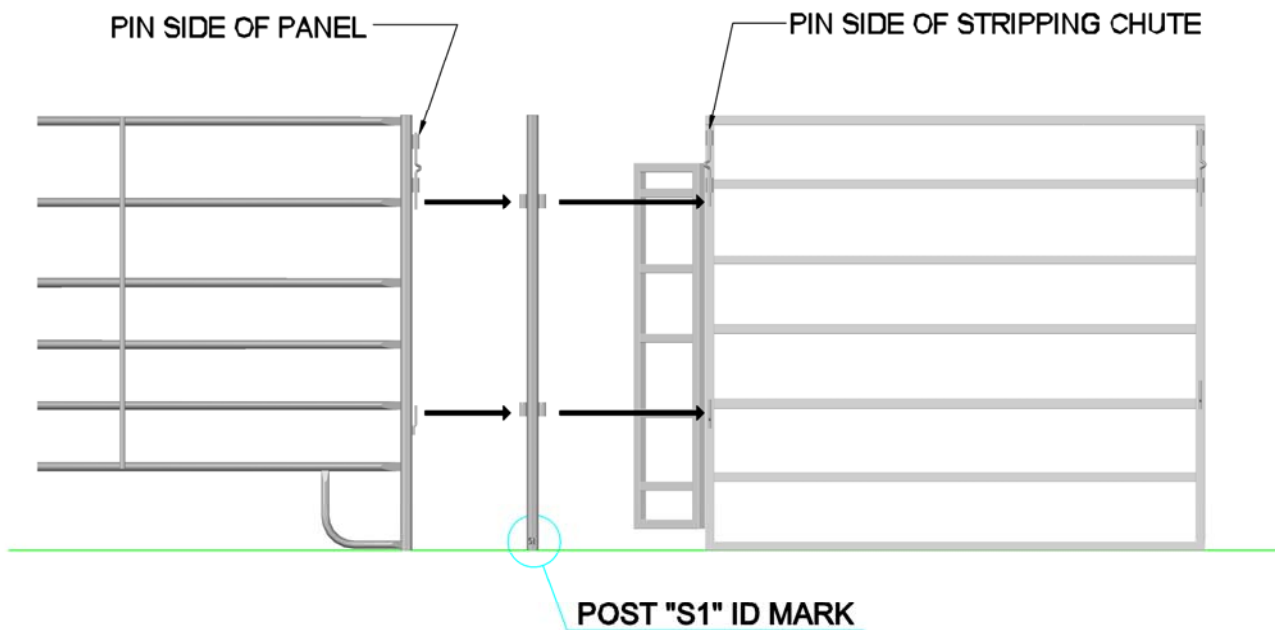
1. SLIGHTLY TILT UNCONNECTED PANEL AND PLACE BOTTOM SPOOL OVER OTHER PANELS BOTTOM PIN.
2. LIFT TOP PIN AND POSITION PANEL SPOOL UNDER PIN SIDE AND RELEASE PIN.
3. PANEL SHOULD NOW BE CONNECTED. YOU CAN ADJUST ONE PANEL 90° FOR BALANCE.



**NOTE: WHEN PLACING PANELS - THE PANEL BRACE BAR FACES OUTSIDE OF THE ARENA AREA**

## SPOOL TO PIN PANEL TO PANEL CONNECTION

# PANEL TO STRIPPING CHUTE CONNECTION w/ POST S1



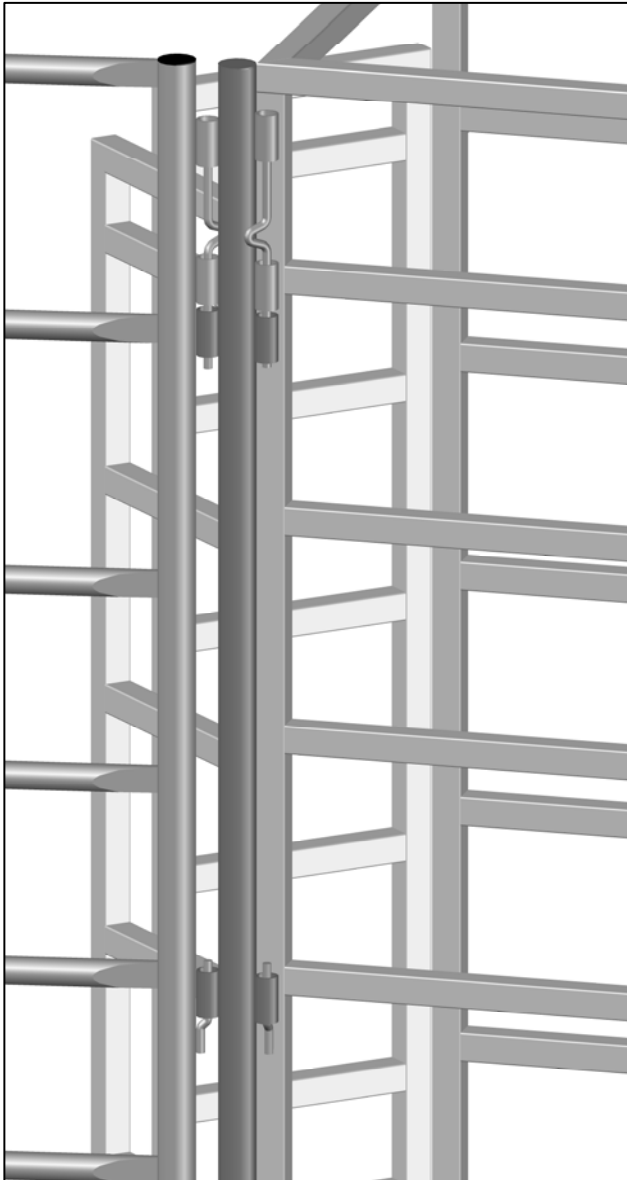
PANEL  
(PIN SIDE)

POST S1

STRIPPING CHUTE

PANEL TO STRIPPING CHUTE CONNECTION w/ POST S1

# PANEL TO STRIPPING CHUTE CONNECTION w/ POST S1



PANEL TO FRONT OF STRIPPING  
CHUTE USING POST S1



PANEL TO REAR OF STRIPPING  
CHUTE (PIN TO SPOOL)

## PANEL TO STRIPPING CHUTE CONNECTIONS