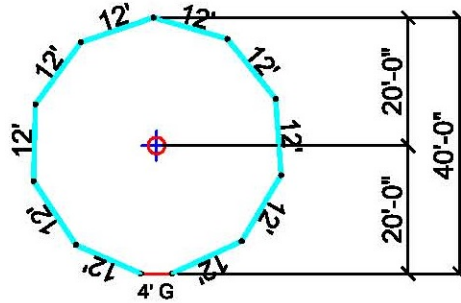


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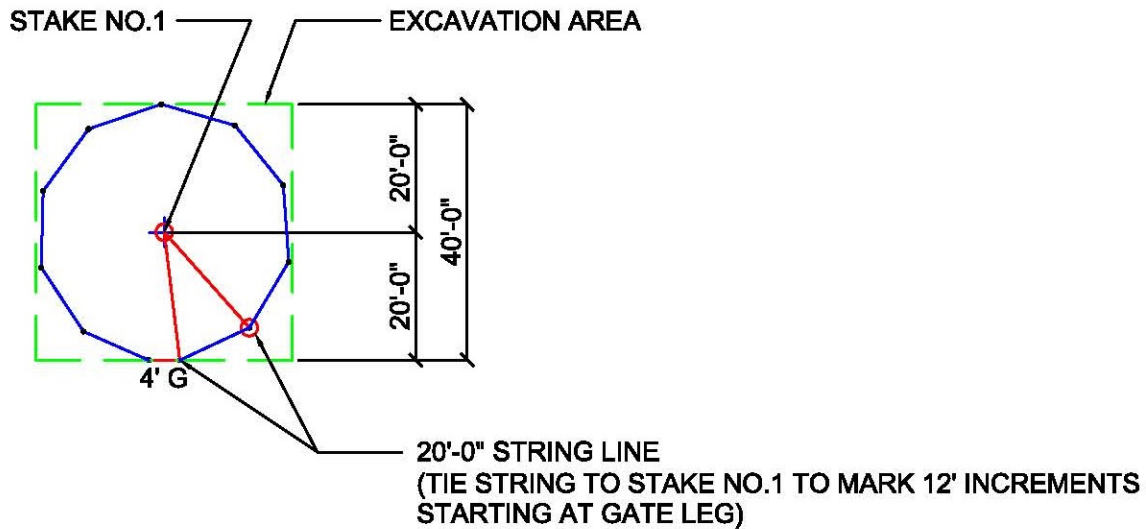
800-343-1026



40' ROUND PEN - DIMENSIONS

(10 PANELS AND 1 - 4' GATE)

1. START BY STAKING THE CENTER OF THE ROUND PEN.
2. USE 20' STRING LINE TO MARK 12' INCREMENTS OF PANEL POINTS FOR A GUIDE LINE.
3. ADJUST THE PANELS ACCORDING TO FIT WITHIN THE GUIDE LINE.



NOTE: STARTING AT THE GATE, USE THE 20' STRING LINE AND STEP 12' TO MARK A PANEL POINT USING SPRAY PAINT, POWDER OR FLAGS WILL GIVE YOU ESTABLISHED POINTS AS A GUIDE LINE.

40' ROUND PEN EXCAVATION AREA

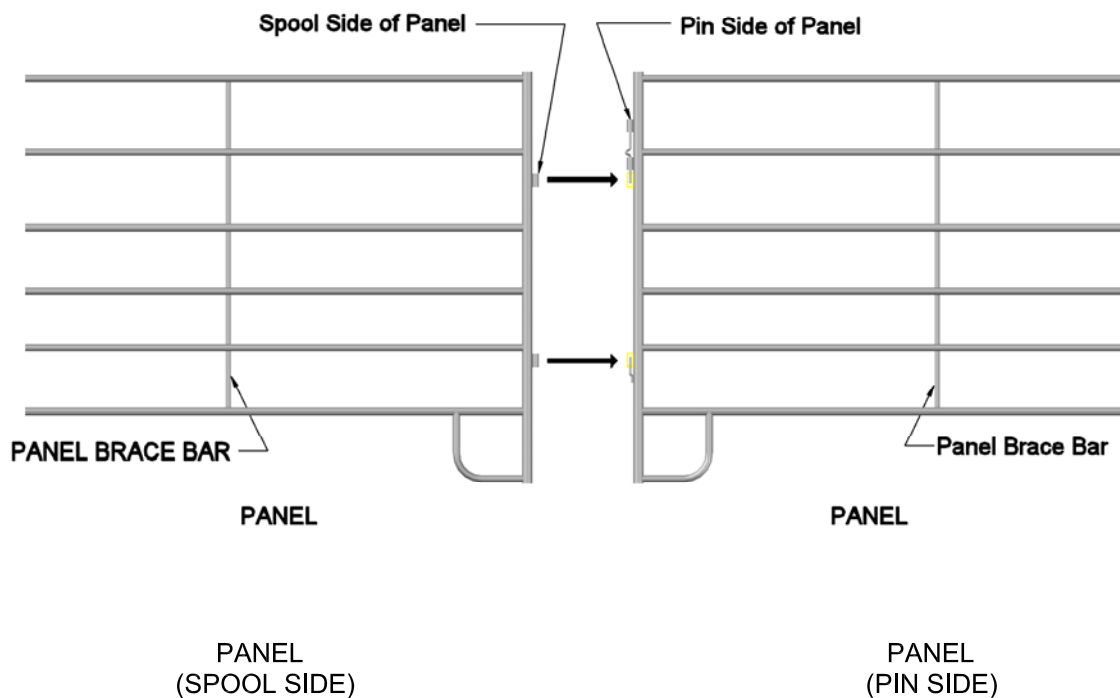
(MINIMUM EXCAVATION AREA IS 40'-0" x 40'-0")

PANEL TO PANEL CONNECTION

(SPOOL TO PIN)

SPOOL TO PIN PANEL CONNECTION

1. SLIGHTLY TILT UNCONNECTED PANEL AND PLACE BOTTOM SPOOL OVER OTHER PANELS BOTTOM PIN.
2. LIFT TOP PIN AND POSITION PANEL SPOOL UNDER PIN SIDE AND RELEASE PIN.
3. PANEL SHOULD NOW BE CONNECTED. YOU CAN ADJUST ONE PANEL 90° FOR BALANCE.



NOTE: WHEN PLACING PANELS - THE PANEL BRACE BAR FACES OUTSIDE OF THE ARENA AREA