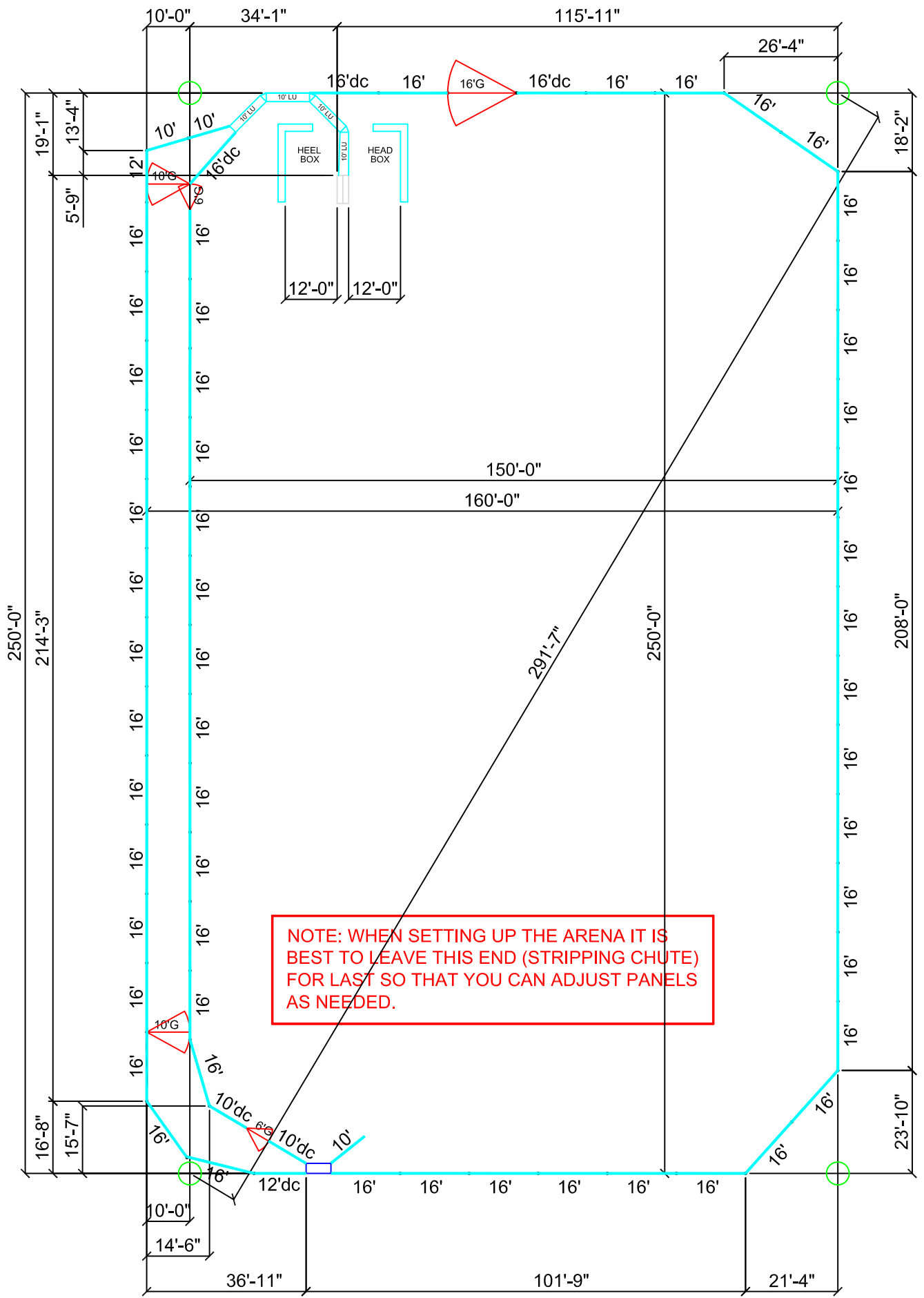


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NOTE: WHEN SETTING UP THE ARENA IT IS BEST TO LEAVE THIS END (STRIPPING CHUTE) FOR LAST SO THAT YOU CAN ADJUST PANELS AS NEEDED.

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DIMENSION LAYOUT

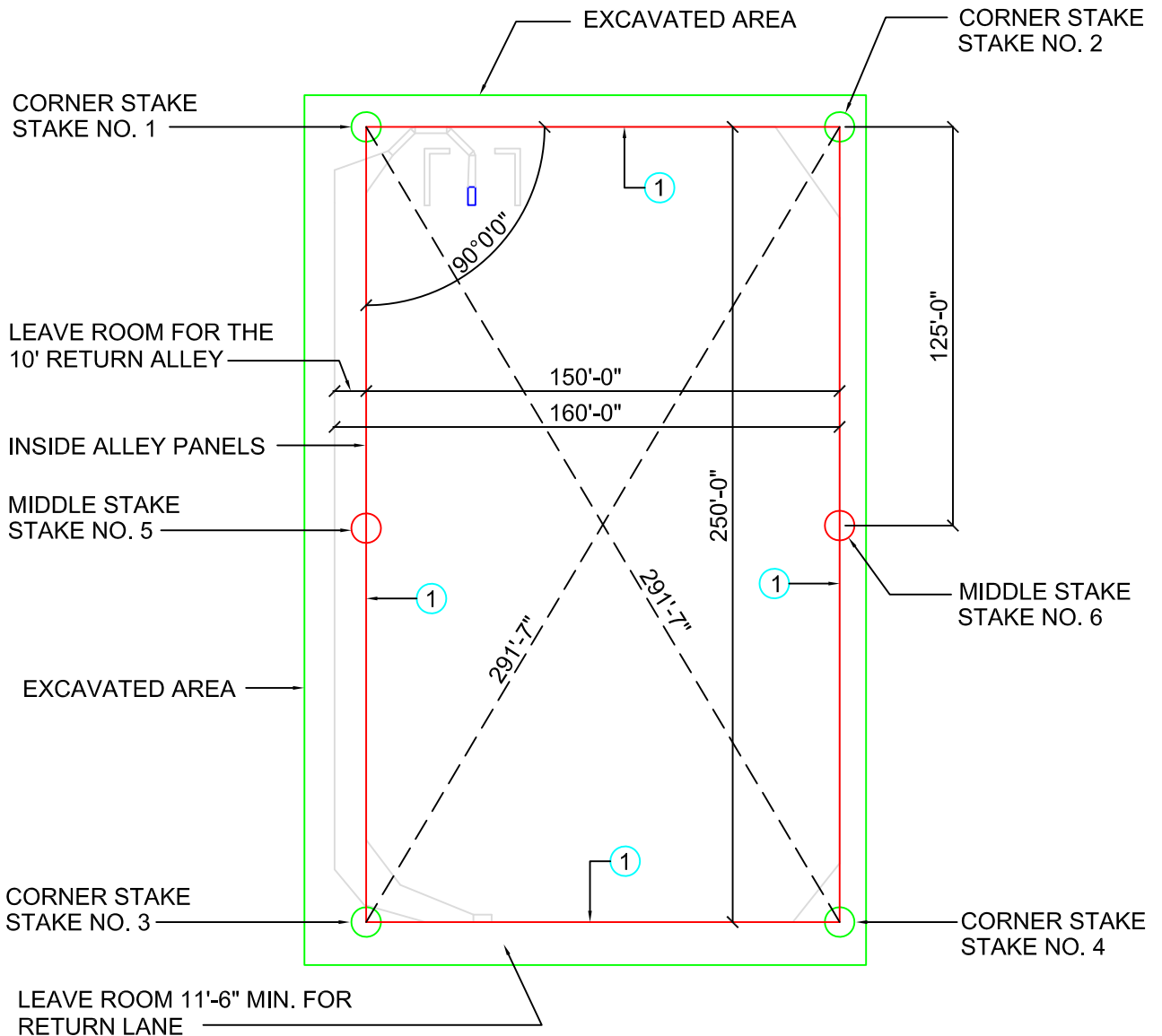
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150' X 250' TEAM ROPER PLUS EXCAVATION AREA

MINIMUM EXCAVATION AREA IS 160'-0" BY 263'-3"

- 1 Start by staking out the Arena Area (150'-0" by 251'-9") to use as a guideline for panels.

NOTE: IF EXCAVATION EXCEEDS THE GIVEN DIMENSIONS OWNER
WILL NEED TO COMPENSATE ACCORDINGLY



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EXCAVATION

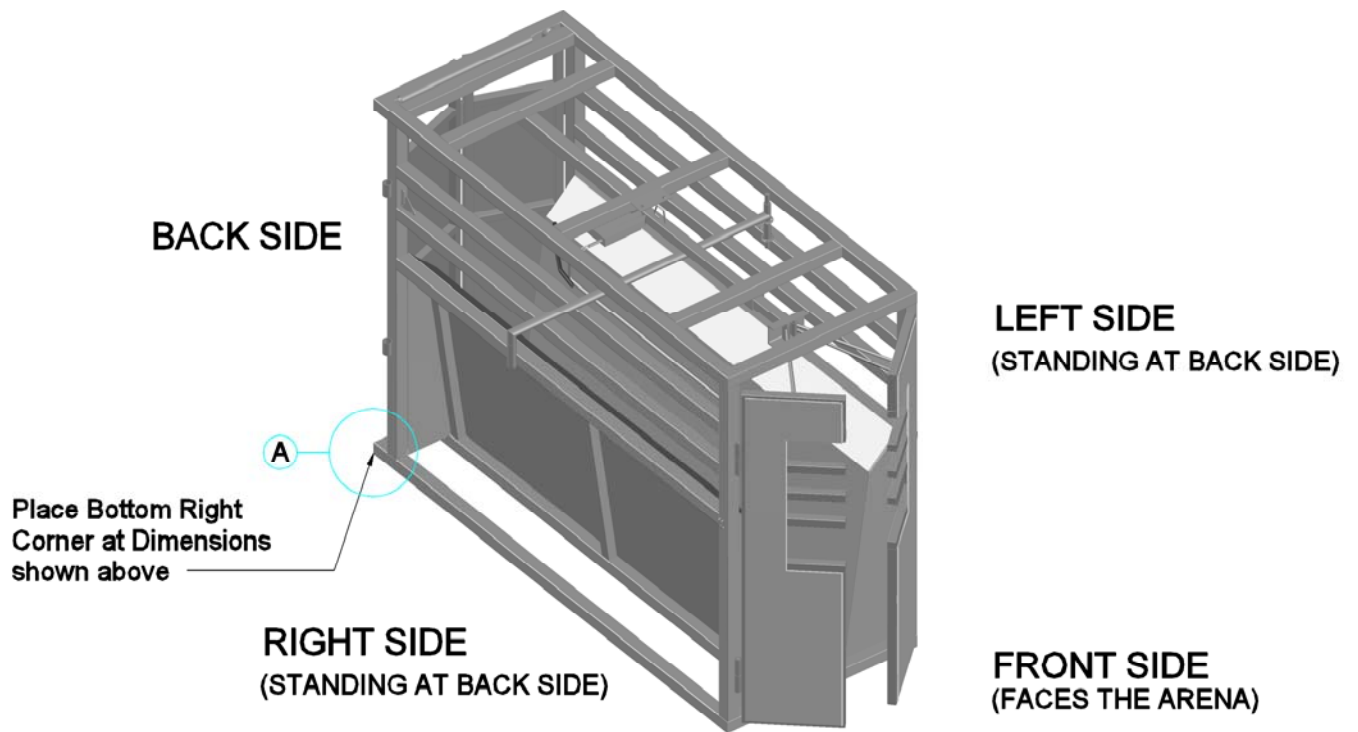
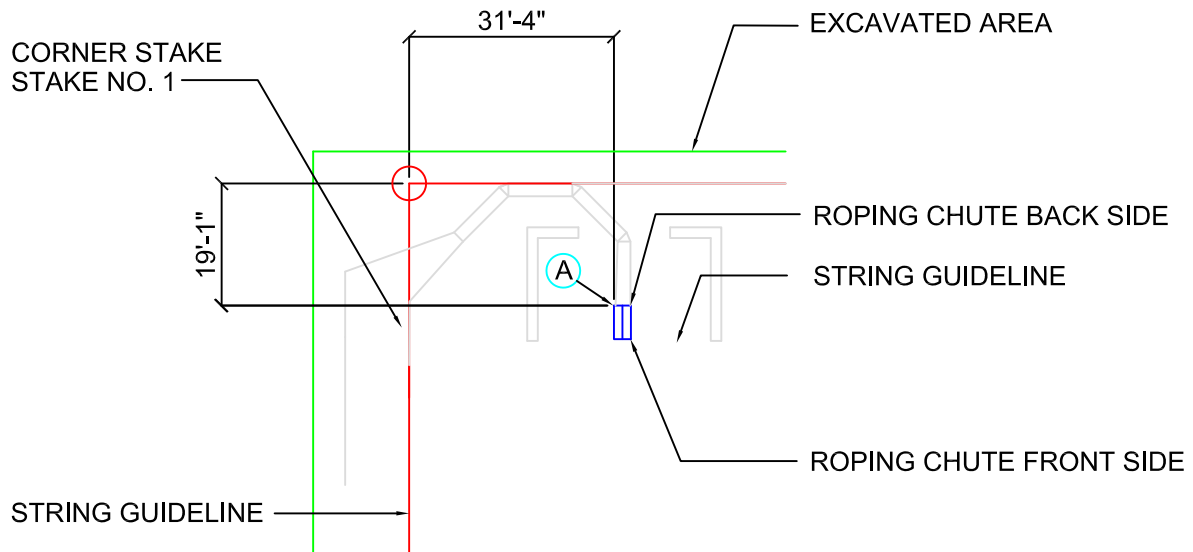
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150' X 250' TEAM ROPER PLUS ROPING CHUTE LOCATION

② Position the BACK Corner (A) of the Roping Chute at the dimension shown below:



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CHUTE LOCATION

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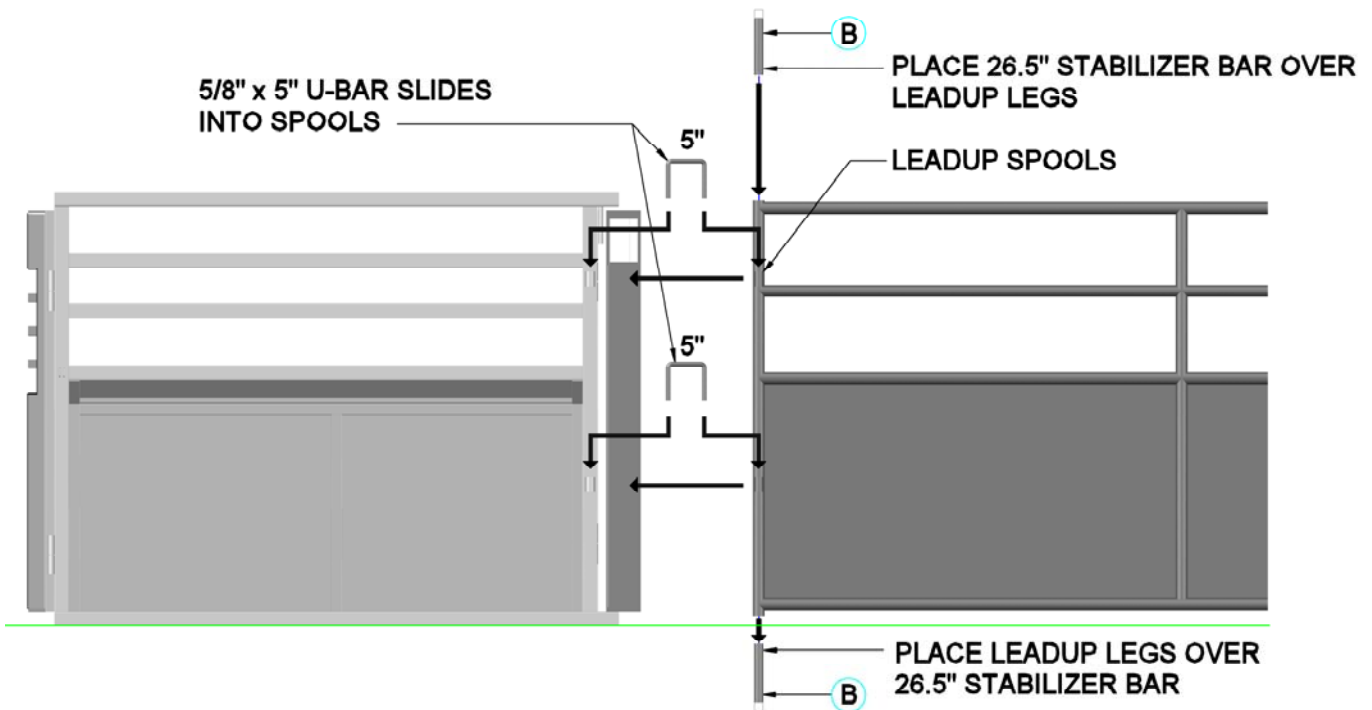
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LEADUP TO CHUTE CONNECTION

- 1.) Place 26.5" STABILIZER BAR (B) on ground and place LEADUP Leg over the STABILIZER BAR for support.
- 2.) Slide 5/8" x 5" U-BARS into CHUTE and LEADUP spools.
- 3.) Place 26.5" STABILIZER BAR (B) over top LEADUP Leg for support.

NOTE: ROPING CHUTE LEFT SIDE AND LEADUP PANEL SHOULD LINE UP WITH ONE ANOTHER.

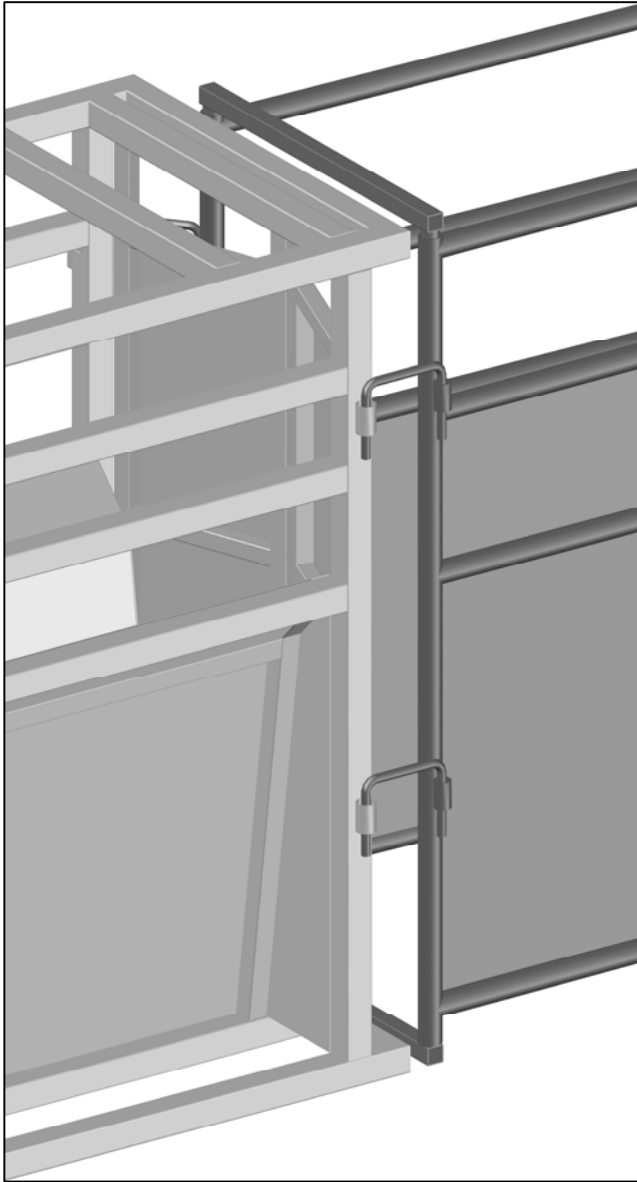


ROPING CHUTE LEFT SIDE

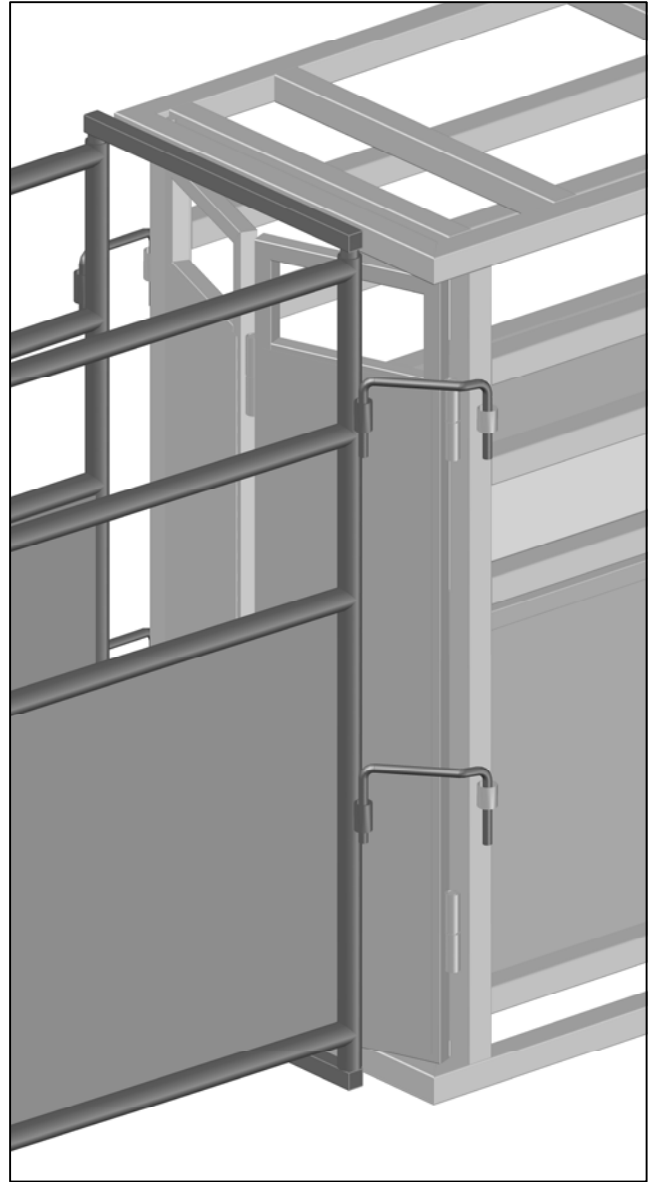
LEADUP PANEL

STANDING BEHIND THE CHUTE
LEADUP TO LEFT SIDE CHUTE CONNECTION w/ 5" U-BARS

LEADUP TO CHUTE CONNECTION



ROPING CHUTE LEFT SIDE
(5/8" x 5" U-BAR)



ROPING CHUTE RIGHT SIDE
(5/8" x 8" BENT U-BAR)

STANDING BEHIND CHUTE
LEFT AND RIGHT LEADUP TO CHUTE U-BAR CONNECTIONS

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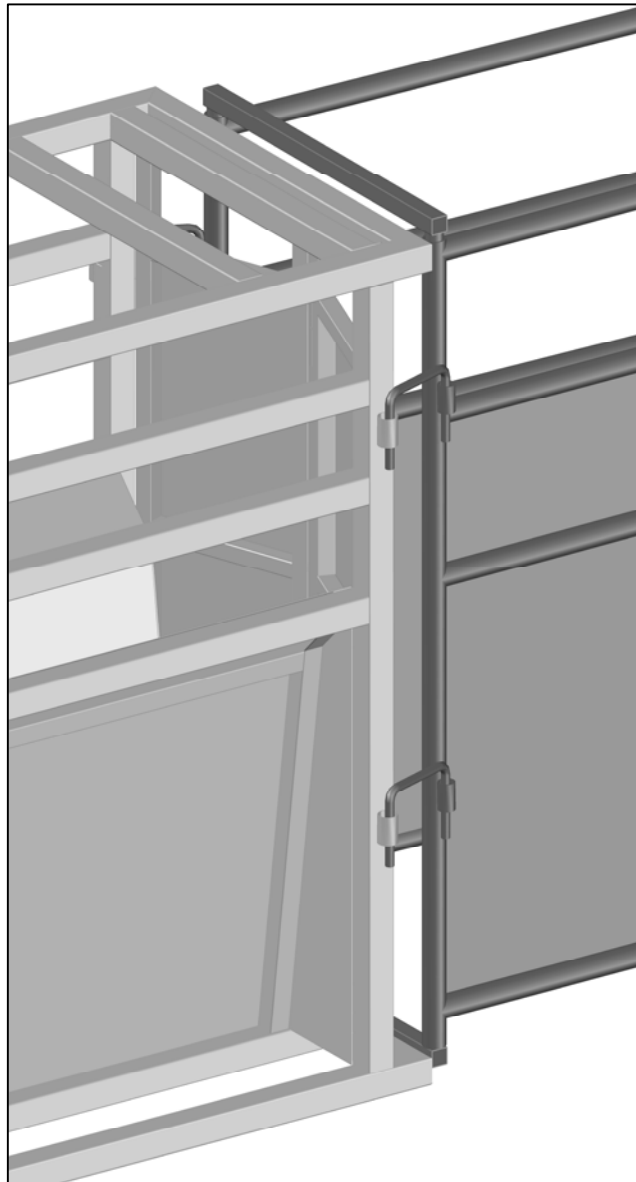
LEADUP TO CHUTE RIGHT SIDE

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LEADUP TO CHUTE CONNECTION



ROPING CHUTE LEFT SIDE
(5/8" x 5" U-BAR)

ROPING CHUTE RIGHT SIDE
(5/8" x 5" BENT U-BAR)

STANDING BEHIND CHUTE
LEFT AND RIGHT LEADUP TO CHUTE U-BAR CONNECTIONS

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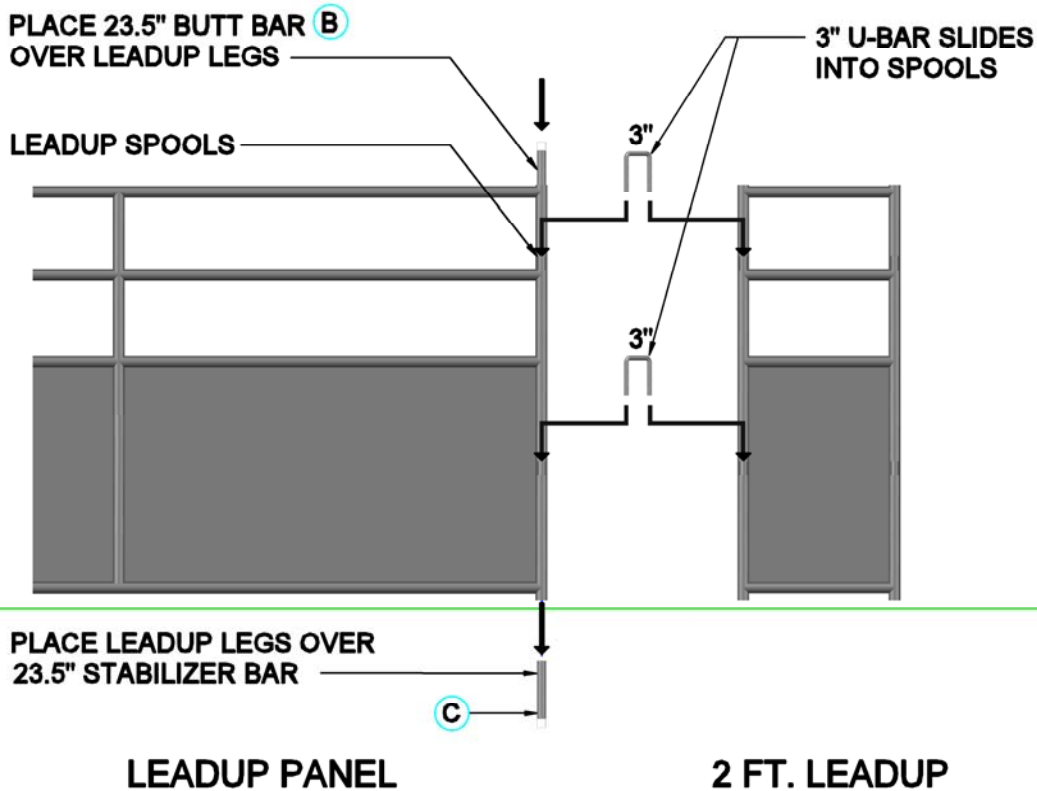
LEADUP TO CHUTE RIGHT SIDE

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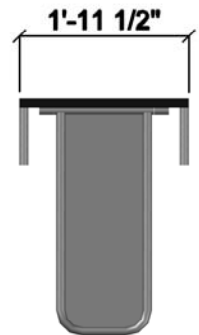
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10' LEADUP TO 2' FT PANEL (ROPING CHUTE LEFT SIDE)



STANDING BEHIND CHUTE
LEFT SIDE LEADUP TO 2' FT. LEADUP CONNECTION



(B) 23.5" BUTT BAR



(C) 23.5" STABILIZER BAR

PANEL TO LEADUP CONNECTION



WRAP CHAIN THRU
LEADUP LEG

WRAP CHAIN THRU
LEADUP SPOOLS

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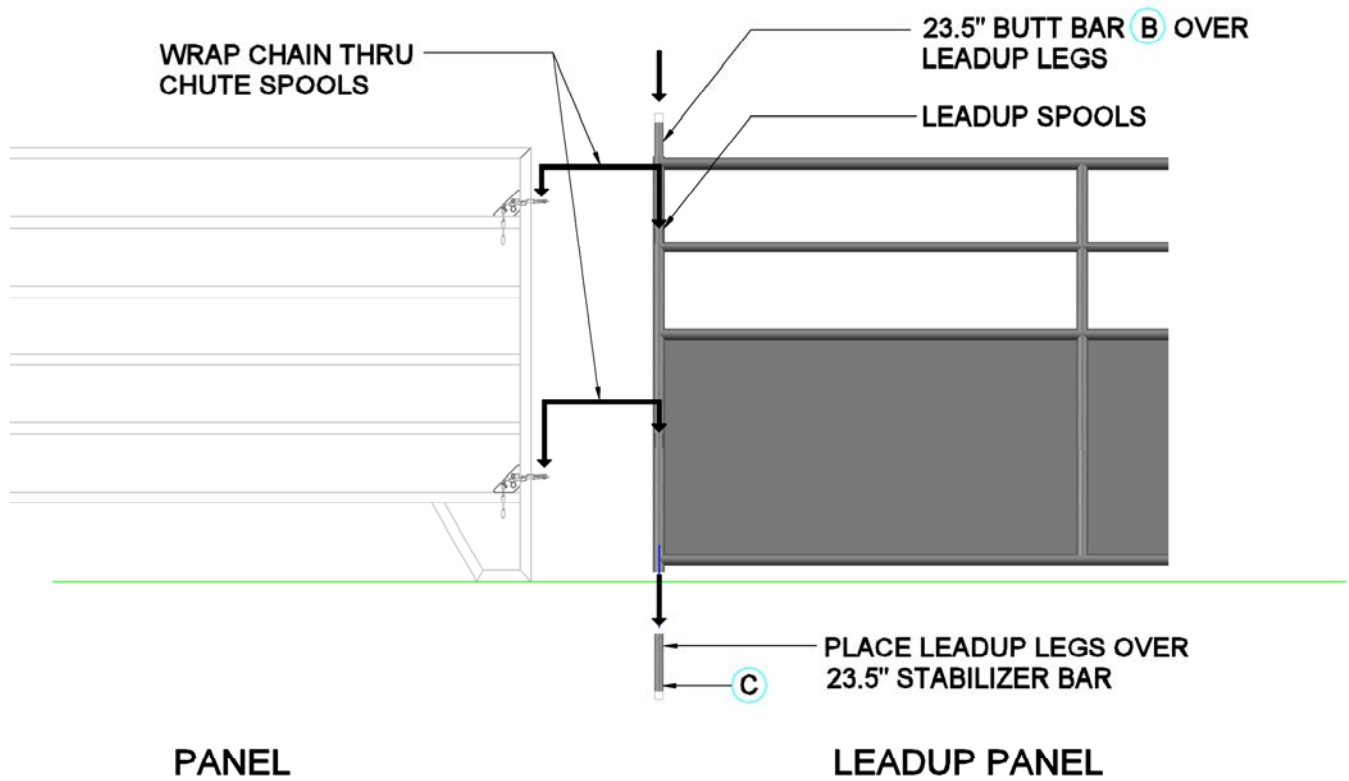
PANEL TO LEADUP CONNECTION

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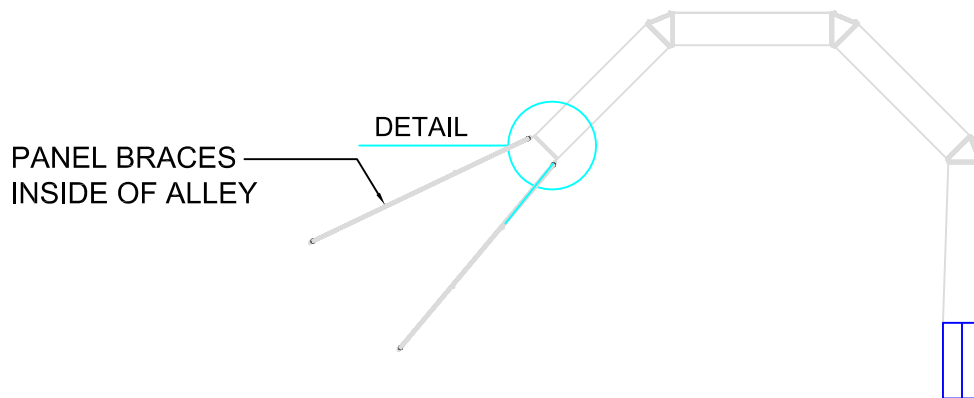
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PANEL TO LEADUP CONNECTION (END OF LEADUPS)



PANEL TO END LEADUPS CONNECTION



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PANELS TO END LEADUPS CONNECTION

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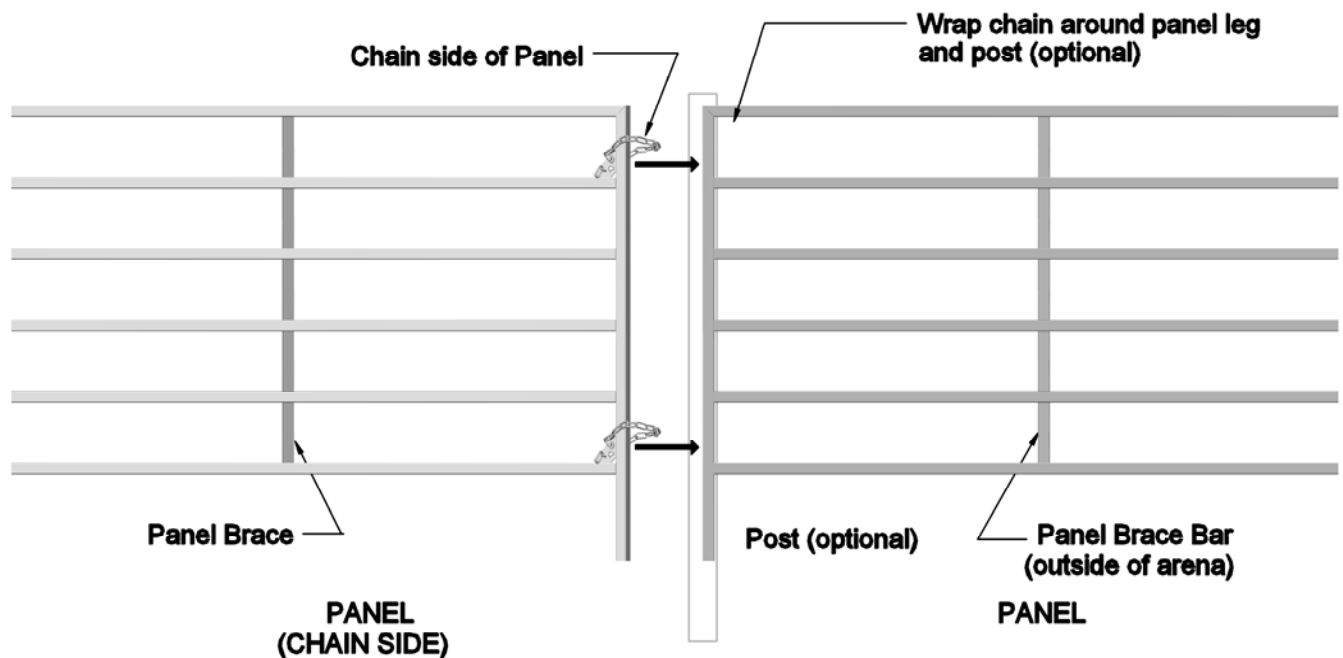
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PANEL TO PANEL CONNECTION

(CHAIN CONNECTION)

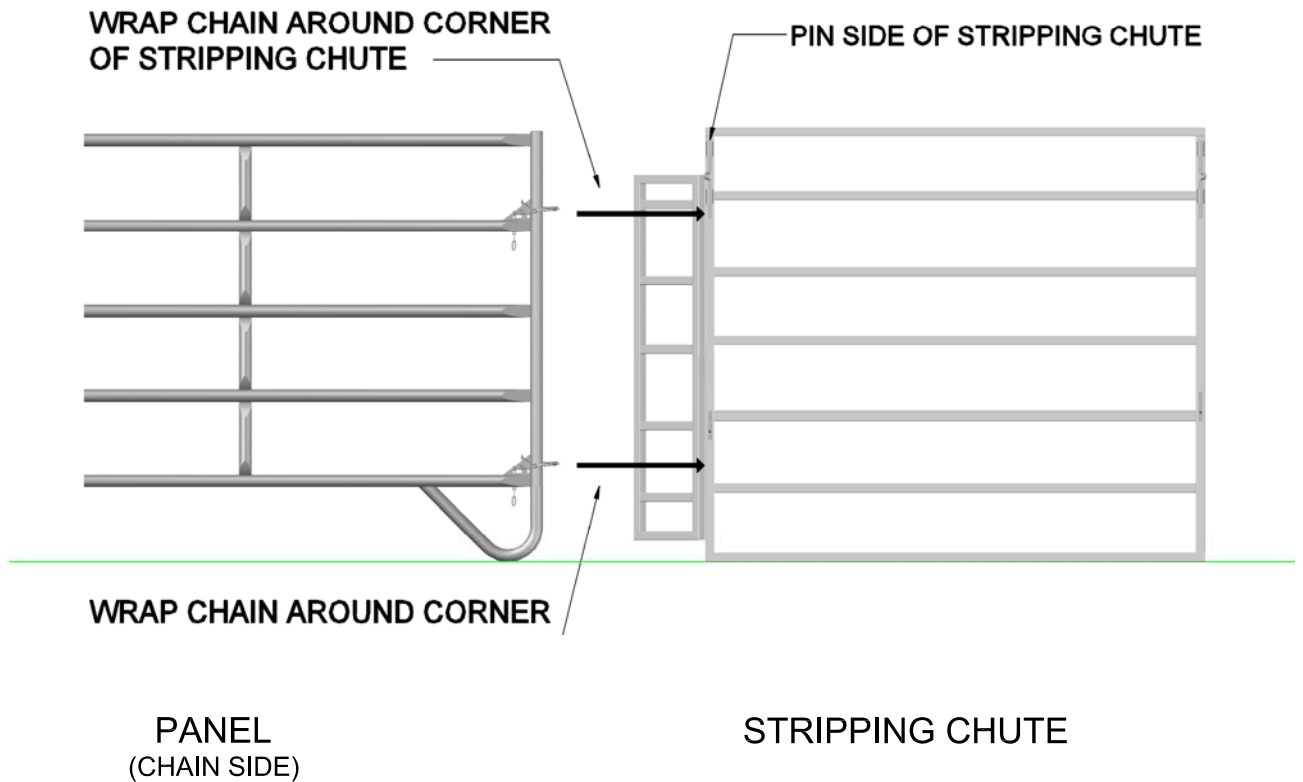
PANEL CHAIN CONNECTION

1. USING THE MARK(S) YOU MAKE WITH THE STRING. ALIGN AND CONNECT ONE PANEL AT A TIME.
2. WRAP CHAIN AROUND PANEL LEG AND ATTACH TO CHAIN KEEPER.
3. PANL SHOULD NOW BE CONNECTED. YOU CAN ADJUST ONE PANEL 90° FOR BALANCE.



PANEL TO PANEL CONNECTION WITH CHAINS

PANEL TO STRIPPING CHUTE CONNECTION w/ POST S1



PANEL TO STRIPING CHUTE CONNECTION

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PANEL TO STRIPPING CHUTE

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