

2

1

LEFT END ARCH

LEFT CENTER ARCH

ATTACH LEFT CENTER TO  
RUNNERS USING  
1 - 1/2" x 3 1/2" HEX BOLT W/  
1/2" STOVER NUT

ATTACH LEFT CENTER  
TO RUNNERS USING  
1 - 1/2" x 3 1/2" HEX BOLT W/  
1/2" STOVER NUT

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002 STEP ONE - LEFT CENTER ARCH

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SHEET 04